

# Special-Sensors for Automation



## Flow Sensors



# Flow Sensors

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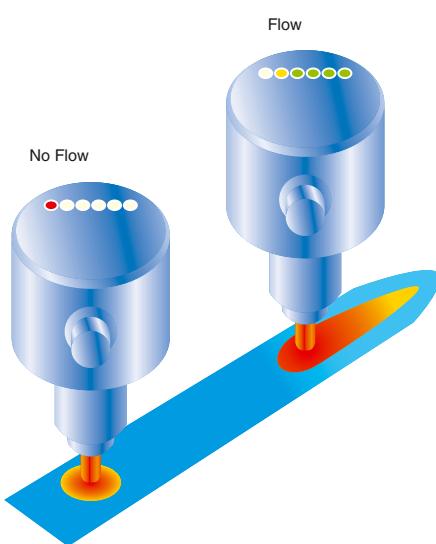
*Technical alterations are reserved to us without prior announcement.*

## Technique and application

### Function

The function of the flow controller is based on the thermodynamic principle.

The sensor is heated internally a few degrees °C compared to the medium into which it projects. When the medium flows, the heat generated in the sensor is conducted away by the medium, i. e. the sensor cools down. The temperature within the sensor is measured and compared to the temperature of the medium. The state of flow can be derived for each medium by the temperature difference attained.



Function of thermodynamic flow controllers

On the basis of this functional principle EGE manufactures flow monitors for liquid and gaseous media.

### Areas of application for flow monitors

Thermodynamic flow monitors function without any moving parts, therefore they are not subject to failure due to corroded bearings, torn impellers or deflector deformation. This reliability is highly valued in many industries. Today, flow monitors are used both in liquids and in air, and are employed even in explosive environments.

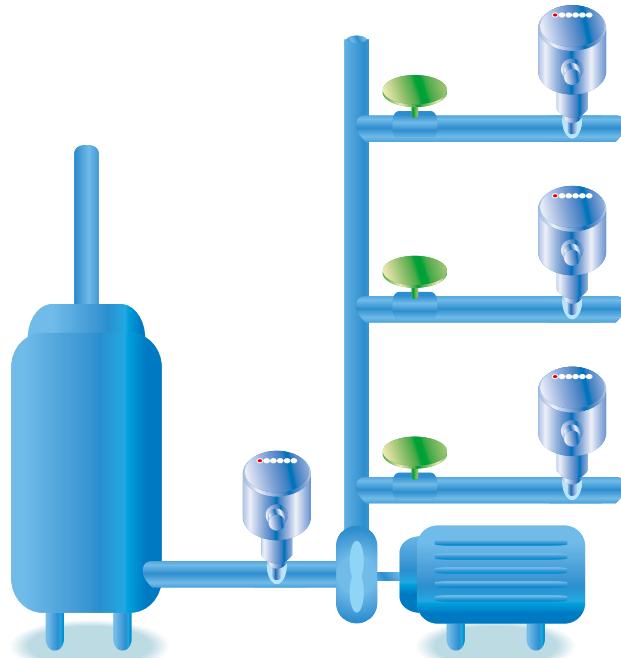
#### Monitoring of cooling

- The cooling water on welding machinery is monitored using compact stainless steel devices. This ensures sufficient cooling even for rapid cycles, otherwise the welding robot will be switched off.
- The cooling lubricant flow is monitored continuously in processing centres. The tools are protected and have a greater service life.

- In metal processing, e.g. rolling mills and wire drawing machines, the rolls and coils will be cooled continually. This is monitored by thermodynamic sensors. Due to the rough environmental conditions the sensors are designed for up to 160 °C and settings are made away from the heat with special amplifiers.

#### Monitoring of flow medium

- The run-dry protection of pumps is a frequent application, which often uses compact sensors with time delay.
- In dosing technology the aggregate, usually small flow quantities, is measured exactly by means of inline sensors. These sensors are inserted like a pipe into the line.
- Monitoring of filters and sieves can be ensured by medium flow control; if the flow is progressively reduced, the filter must be renewed. Where this is not carried out, the pump is switched off in a second stage should the medium flow drop further. This uses a sensor with two switching points.



Run-dry protection of a feed pump

#### Sensors for explosive hazard environments

- The monitoring of cleaning processes using aggressive media at times is often only possible with special materials, e.g. hastelloy or tantalum.
- Extraction systems for hazardous vapours at laboratory workstations as well as the hall ventilation in the hexane processing industry are monitored using airflow sensors.
- CIP/SIP processes can be monitored and documented with flow monitors.

## Technique and application

### Sensors

The probe is made of special steel in one piece, using a robust electronic and mechanical constructions. By means of this, absolute tightness and a high pressure resistance is obtained. The chemical stability of the sensor material must be verified individually for every application. Assembly is independent of flow direction. A basic requirement is that the sensor tip must be completely surrounded by the monitored medium, whether the medium flows or is at rest. With smaller cross sections care must be taken that the sensor tip does not narrow the pipe profile considerably. In order to avoid function failures due to flow turbulence, no parts which influence flow cross-section or flow direction should be installed immediately before or behind a sensor. Recommended values for inlet and outlet are 4 to 8 times the interior pipe diameter.

### Assembly

Sensors with short thread-pieces of the STK... type are particularly suited for fitting into T-pieces. Sensor length is designed in such a way that the sensor tip is completely immersed in the medium without touching the opposite side.

Sensors with long thread-pieces of the ST... type are suitable for larger pipe diameters or for use with longer assembly thread-pieces.

Sensor threads are G-pipe threads to DIN ISO 228 and also comply with the BSP standard. A flat gasket centered by a step on the sensor ensures a good seal. A good seal can also be ensured using Teflon tape. For pressure above 30 bar or very high screw-down torques, a flat gasket may be damaged, especially if it is made of plastic. In this case, a recess must be incorporated into the fitting which will keep the gasket in

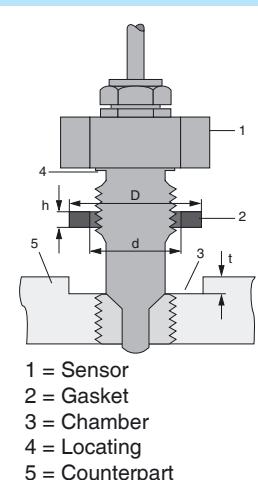
### Dimensions of the gasket

Thread	<i>d</i>	<i>D</i>	<i>h</i>	<i>t</i>
G1/4	13.2	19.5	1.5	1
G1/2	21	27.5	2	1.5
G3/4	26.5	32.5	2	1.5

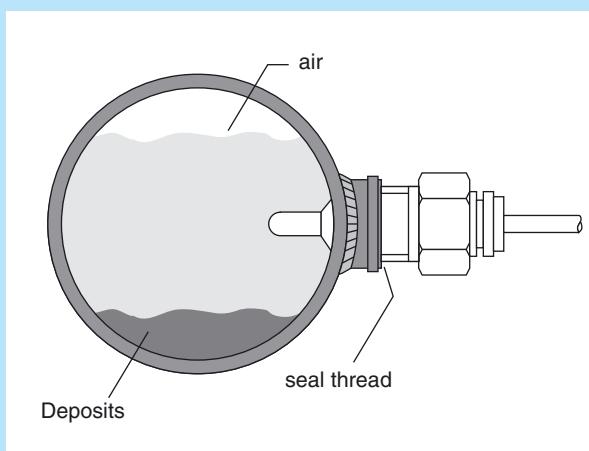
the right position in the case of high loads. PTFE gaskets must always be used with this technique. For high pressure applications, metal gaskets must be used.

The standard material for gaskets is AFM 30/34. Special gaskets made of other materials such as moving iron, copper or PTFE are also available on request.

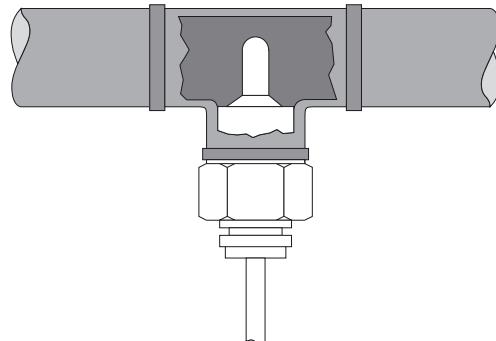
A rising pipe should be used in case of open systems or in the presence of air pockets. Deposits and air pockets do not impair sensor function in the case of lateral assembly, providing the sensor is completely immersed in the medium. Assembly from below assures flow monitoring function even if there are air pockets in the pipe. However, the monitored medium level must not fall below the upper edge of the measuring tip. Assembly from above is only applicable if there is no air in the pipe.



### Lateral installation



### Underside installation



## Technique and application

### NPT threads

NPT threads can be provided as an alternative for all types which have a G1/2 or a G3/4 thread. NPT threads are conical and must be screwed into an equally conical counterpart. Two types of NPT threads must be distinguished:

#### NPT thread to ANSI B 1.20.1

This thread does not ensure a good seal by itself and requires the use of a sealing medium, e.g. Teflon tape. It is not possible to use flat gaskets with this type of thread.

#### NPT thread to ANSI B 1.20.3

This thread does ensure a good seal by itself and requires no further sealing medium. When this type of thread is used, special attention must be paid to the kind of metal used for both parts of the thread, so as to avoid metal seizing when the parts are screwed tight.

### Media

The sensitivity of thermodynamic flow monitors depends on the thermal characteristics of a medium. The detection range of a standard sensor for oil, for example, is three times as great than for water and for air is approx. 30 times greater than for water due to the reduced heat conductivity. Unless stated otherwise, the technical sensor data are specified for water.

### Flange

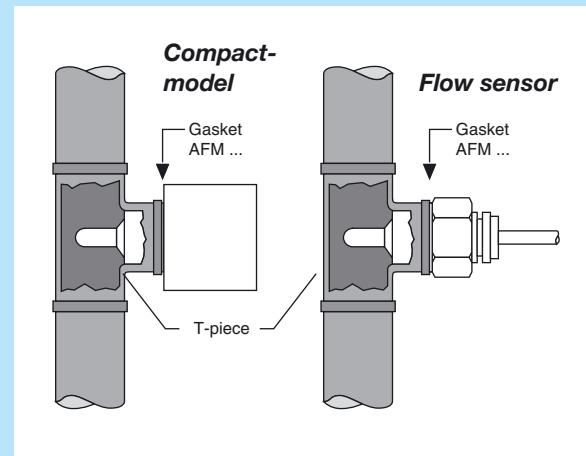
Standardised pipe connections are required particularly in the chemical, pharmaceutical and foodstuff industries. Sensors for use in these areas are supplied with flange connections per DIN or ASME. Sensor and flange form a corrosion-proof connection using laser or inert gas shielded arc welding.

### Food-approved screw connections

For hygienic reasons the food and pharmaceutical industries place special demands on the mechanical and electronic characteristics of sensors.

Flow monitors with food-approved connections, e. g. Tri-clamp or dairy pipe connections (DIN 11851) comply with the 3-A sanitary standard 28-03. Due to the temperature changes involved, the usual cleaning cycles CIP and SIP place a particular demand on sensor electronics. Therefore, special protective measures are taken. Sensor materials for these applications is mainly the special steel AISI 316 L. Customer-specific connections, e. g. GEA-Varivent or APV flanges are available, as are other special metallic materials.

### Installation in rising pipe



### Extra long sensors

Flow monitor sensors are available in screw lengths of 25 mm to 300 mm. Sensors for use in explosive environments are made of two components if longer than 110 mm and joined corrosion-proof through laser welding. The sensor length should be selected such that the measuring tip is within an area of stable flow characteristics.

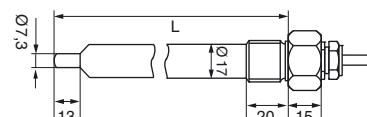
Main applications are:

- detection of small flow velocities in large section pipes
- mounting of the sensor with a standard flange
- use of extra long welding sleeves if the piping is surrounded by a supplementary insulation.

For these cases, special shapes can be supplied up to a maximum length of 300 mm. Immersion depth "L" is determined by the distance between the sealing face and the sensor tip. Stainless steel 1.4571 (AISI-316 Ti) is used for this special model.

Standard lengths which can be supplied are: L = 80 and 120 mm; in the Ex-area 80, 110 and 140 mm.

### Long sensor



### Inline

Inline sensors are inserted directly into the line of a pipe. This design does not feature any measuring pins protruding into the flow. EGE inline sensors SD of series 500 are suitable for flow volumes from 0.5 ml/min to 6 l/min; EGE inline compact devices can also monitor flows up to 30 l/min. These sensors excel through smooth measuring pipes, low pressure loss and fast response to flow changes. A multitude of connection options are available.

## Technique and application

### Chemical stability of sensor housings

The chemical stability of the materials used must be verified individually for every application. Basically, no problems occur if the sensor and the piping are made of the same material. It is always advantageous if the sensor housing is made of a more noble material than the piping. The screwed cable gland on the rear side of the ST... sensors is designed in nickelplated brass. Order material PVDF for screwed cable glands in applications that are cleaned with alkaline cleaning agents as is the case, for example, in the food industry.

**Stainless Steel** belongs to the group of chromium-nickel alloys containing further components such as molybdenum or titanium. The proportions of the different alloy components is critical to the resistance to corrosion in the medium. For this reason, there exists a large number of materials identified by numbers to the DIN 17442 standard. Due to its good corrosive resistance in many areas of application, AISI-316 Ti (VA4) stainless steel is a frequently used material. It may be used in installations used to obtain water, in air conditioning systems, in food processing industries such as dairy products, meat products, beverages, wine production or in kitchen installations. Stainless steels have a restricted stability in chlorinated or poorly oxygenated atmospheres. Special alloys must be used for such applications.

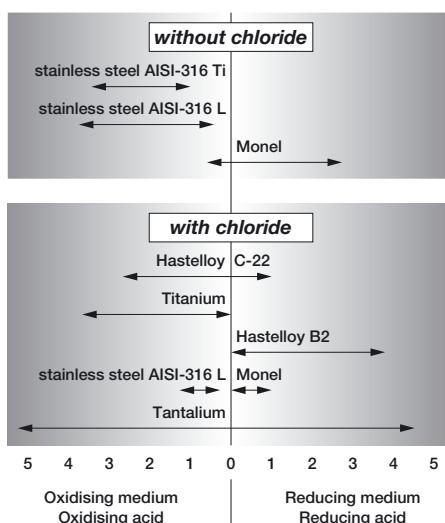
### Special materials

**Hastelloy B2** (2.4617) belongs to the group of highly corrosion-resistant nickel-molybdenum alloys.

This material has excellent characteristics in reducing media, e.g. in hydrochloric acid of any concentration and for a large range of temperatures. It can also be used in hydrochloric, sulphuric, acetic and phosphoric acid media. Good resistance against corrosion such as pitting, crevice corrosion, chlorine induced stress, corrosion cracking, hair-line corrosion, abrasion and corrosion within the heat influence zone allows for a large range of applications. In the presence of oxidising components such as iron or copper salts, the use of this material is not recommended.

**Hastelloy C-22** (2.4602) belongs to the group of high corrosion-resistance nickel-chromium-molybdenum-tungsten alloys. The material is characterised through high

resistance against crevice corrosion, pitting and stress corrosion cracking in oxidising and reducing media. It also displays good behavior in the presence of a large number of corrosive media, including strong oxidants such as iron (III) chloride and copper (II) chloride, hot media, e.g. sulphuric acid, nitric acid, phosphoric acid, chlorine (dry), formic acid and acetic acid. Furthermore, it has satisfactory characteristics in humid chlorine gas, as well as in sodium hypochlorite and chlorine dioxide solutions.



Titanium (3.7035) is a light metal with mechanical strength values equivalent to those of high quality steel. The good chemical resistance of this metal is due to the fact that an oxide film is formed on its surface, as is also the case with stainless steels. If this protective layer undergoes mechanical damages in an oxygenated environment, it is immediately renewed (titanium will resist even aqua regia). Titanium is not stable in environments containing no oxygen or in reducing environments. It is particularly suitable for applications in chloride-containing media. Experience in the chemical industry and in paper bleaching factories has shown that titanium is the only material allowing undisturbed production. The excellent characteristics of titanium also give optimum results in sea water cooling systems and sea water de-salinating plants.

The material is particularly suited for the application of coating with other metals and metal ceramics. These supplementary coatings noticeably increase its chemical stability and thus the lifetime of sensor housings.

### Chemical resistance of B3-coating

Medium	Cl <sub>2</sub>	HCl	Br <sub>2</sub>	HBr	F <sub>2</sub>	HF	HA (general)	NaOH	Saltw. (Kestern)	red. media	HNO <sub>3</sub>	H <sub>2</sub> SO <sub>4</sub> (25%)
resistance	+++	+++	+++	+++	+	+	+++	++	+++	++	++	+++

HA in generell = Acid. acid in different concentrations

Saltw. Kestern = Saltw.-Kesternich-Test  
Resistance = proofed up to 30 °C

### Coating properties

The coating is hard, resistant to wear and resistant to abrasive substances in media like for example chalk, mud, sand and fiber.

## Technique and application

### High temperature

High temperature sensors are manufactured from temperature-resistant components and feature FEP cables. The functional range of these special sensors of series 400 is specified as +10...+120 °C. Temporarily 135 °C is permissible for max. 10 min. High temperature sensors of series 500 can be used for media temperatures of up to 160 °C / 320 °F

### EX sensors

Sensors for gas and dust explosive environments are design approved to ATEX 100a and operated with an approved switching device of series SZA... or SEA... Subject to approval the use of flow monitors is possible in areas for devices of category 1 and category 2.

Stainless steel 1.4571 (AISI 316 Ti) is used as a standard material for all sensors. All other stainless steels such as Hastelloy, Monel and bronzes can be provided on request. Corrosion resistance of the materials to be used must be specifically checked for the intended application.

### Connection

Flow monitoring sensors are available with a M12 plug connector or fixed cable. The connection cable from the sensor to the amplifier may be up to 100 m long. For distances above 30 m a shielded cable is preferred. In all cases the chosen wire strength must be checked against the requirements.

### Amplifiers

#### Terminal rail devices

The terminal rail devices SKZ... and SKM... evaluate the signals from the sensors and provide relays or analog outputs. Adjustment is via two potentiometers accessible from the front. 6 LEDs indicate the flow state. The switching devices SKZ offer an additional switching delay and temperature monitoring. When installing amplifiers it must be ensured that the devices are not subject to heat build-up.

#### EX devices

For Ex flow sensors switching devices SEA... and SZA are available. They have their own intrinsically safe circuit to which the sensors are connected. This circuit is electrically isolated from the mains circuit and the relays or analog output. Notes on installation:

1. All Ex-Amplifiers must be installed outside the hazardous area.
2. The installation of the amplifier must at least meet protection to IP 20 EN 60529.
3. When installing the amplifier there must be a safe distance between intrinsically-safe and unsafe connections. The minimum distance is 50 mm. Alternatively each connection can be equipped with a shrink-sleeve or crimp connection.

### LED array

All flow monitors feature an array of LEDs giving a visual indication of the flow tendency. If the red LED illuminates, the flow falls short of the preset limit and the switching output is not enabled. The yellow LED indicates that the limit has been reached and the output enabled. In addition to the yellow LED a further 4 green LEDs may illuminate representing a relative measure for how much the limit has been exceeded.

### Compact devices

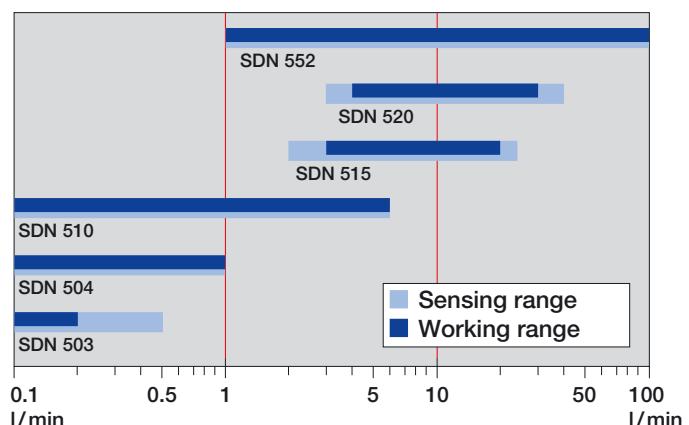
Compact devices integrate amplifier and sensor within one housing. This permits setting a limit value directly at the measuring location. The cabling is thus reduced to the less interference-prone mains supply cables and the switching output.

#### Designs

Compact devices are available in an all stainless steel design (SC 440) and a design with PBT plastic housing (SN 450 / LN 450). Types SC 440 have been proven for more than 10 years in industrial applications and excel through their ruggedness and small shape. The families SN 450 / LN 450 come in a multitude of electrical designs. The devices are available as direct and alternating current versions and fitted with switching, relays or analog output. Special designs further incorporate limit temperature monitoring or a shut-down time delay.

#### Inline compact devices

Inline compact devices SDN 500... are inserted inline into a pipe. The measuring pipes are smooth inside and do not have any components protruding into the flow. They are characterised by short response times and a large detection range. Due to their small shape they can also be used where installation room is sparse. The SDN 500... are fitted with PNP, relays, or analog outputs. For pulsating flows the EGE programme contains a compact device capable of detecting very short flows of smallest amounts at the start of the flow.



Flow ranges for EGE-Inline-Compact models

## Technique and application • Terminology

### Detection Range

This is the range of flow rate within which a switching point can be set at the amplifier. The setting ranges and the temperature drift differ for various media. If not specified, the medium is water. At the borders of the detection range, the temperature drift of the settingpoint will be significantly higher.

### Working range

The working range indicates the section of the detection range for which the flow data is specified. At the outer limits of the detection range, this data is reduced.

### Nominal flow

For each sensor, data corresponding to its own nominal flow is measured. This is necessary because response characteristic curves of sensors are non-linear. Consequently the various sensor characteristics depend on the location of the chosen operating point on the curve. As a rule, the nominal flow-point is set in the middle of the portion of the (simple logarithmic representation of the characteristic) curve which appears to be linear. For this operating point, the following values may be defined: switching on and off times, stand by time, hysteresis and temperature response.

### Supply voltage

The supply voltage is the voltage range within EGE Sensors function safely. For direct current supplies it must be ensured that the limits are maintained even including residual ripple.

### Current consumption

The current consumption is the maximum value of the idle current  $I_0$  which the flow monitor draws without load.

### Switching current

The switching current indicates the maximum continuous current for the switching output of the device. For PNP outputs this value applies to an ambient temperature of 25 °C. At higher temperatures the maximum switching current is reduced. For devices with relays output the value is related to the utility category AC-12 or DC-12 in accordance with EN 60947-5-1.

### Switching voltage

The switching voltage indicates the maximum voltage (including residual ripple) to be switched with the relay output.

### Switching power

The switching power indicates the maximum power to be placed on the output relays.

### Ambient temperature

The ambient temperature indicates the maximum and minimum permissible temperatures for the sensor.

### Temperature medium

The temperature range for which a sensor is rated. Applies to the medium to be monitored.

### Temperature gradient

The change of the medium's temperature within a defined period of time is called temperature gradient. EGE sensors have a temperature gradient up to 250 K/min. for water. If the change of medium temperature exceeds this value, there will be a malfunction of the flow controller.

### Start-up time

The start-up time is the period of time required by the flow detector to reach a stable state after the operating voltage has been switched on. Prerequisite is that the medium flows at the rated velocity and that the sensor has adapted to the temperature of the medium before switching the supply voltage on. The start-up time is prolonged in a static medium and reduced if the medium flows faster than the rated value.

### Reaction time

The reaction time combines the switch-on and -off time. Switch-on time elapses from the beginning of the flow until the switching point set at the amplifier is reached. Switch-off time characteristic results for the flow sensors at pump shut-down. If the set switching point is close to maximum flow, the time elapsing between the pump shut-down and the indication of the flow decrease is short. If the switching point is close to the static value, the off-transition time will be long.

### Compressive strength

Pressure resistance relates to the sensor casing. Standard models with metal casings will withstand pressures as high as 100 bar. Up to the indicated maximum pressure, the sensor provides a steady signal and the casing suffers no damage.

### Protection

The protective system indicates the protection of the sensors against penetration of foreign bodies and water according to EN 60529

### Delay

The variable time delay which can be set between 0 and 25 seconds becomes active during flow standstill (drop-out delay). If the medium ceases to flow and the amplifier display indicates this state, the relay contact is actuated only after the set delay. During the delay period the yellow LED lights up together with the red LED.

### Cable break monitoring

Cable break monitoring shuts off the flow monitor output if no sensor is connected or if the sensor cable has been severed. In case of cable severing, "flow failure" signal is displayed.

## Technique and application • Setting instructions

### Setting instructions

#### Setting with flow off

1. Install the sensor in the flow duct and switch on the appliance. Wait for ready state.
2. Carry out the potentiometer adjustment so that the red LED lights up.
3. When the medium begins to flow, at least one green LED should light up.

#### Setting with flow on

1. Install the sensor in the flow duct and subject it to flow. Switch on the appliance. Wait for ready state.
2. Carry out the potentiometer adjustment so that two green LEDs light up.
3. If the flow is interrupted, the red LED should light up.

#### Setting for flow below threshold

This adjustment is only possible if the flow rate lies within the measuring range of the chosen sensor.

1. Install the sensor in the flow duct and switch on the appliance. Apply the specified flow. Wait for ready state.
2. Set the potentiometer so that the red LED just lights up.
3. When the flow increases, the red LED is extinguished, the yellow LED lights up and the sensor switches.

#### Setting for flow higher than threshold

This adjustment is only possible if the flow rate lies within the measuring range of the chosen sensor.

1. Install the sensor in the flow duct and switch on the appliance. Apply the specified flow. Wait for ready state.
2. Set the potentiometer so that the first green LED lights up.
3. If the flow rate decreases the green LED will extinguish first, then the yellow LED then the relay drops out and the red LED will light up.

The switch point for flow velocity is set at the switching amplifiers SKZ... and SKM... with two potentiometers for coarse and fine adjustment. If the flow velocities are higher than the detection limit of the connected sensor, flow failure or reduction will be displayed once the medium flow velocity has dropped back within the sensor detection range.

#### Time delay and limit temperature of medium

Desired values can be set by means of a potentiometer located on the switching amplifier.

Values are indicated on a scale for SKZ... models. All other models have a 20 step setting potentiometer. Turning clockwise increases time or temperature values.

If the set time lag has not yet elapsed, the yellow LED will remain alight, even though the red LED indicates flow failure.

#### LED functions flow



##### Red:

Flow has been interrupted or the flow rate has fallen below the specified value. The "flow" relay has dropped out.



##### Yellow:

The set flow rate has been reached, the "flow" relay pulls in.



##### Green:

The set flow rate has been exceeded. There is extra flow capacity.

#### LED temperature function



##### Red:

The set temperature value is reached and the "temperature" relay has pulled in.

#### LED time delay function

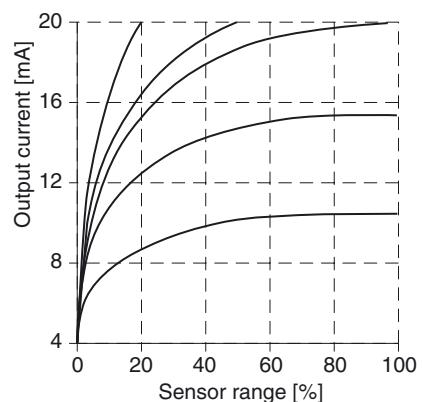
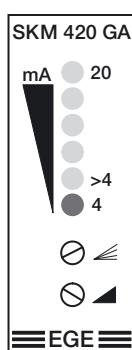


##### Yellow and Red:

Flow is below the set value. "Flow" relay remains pulled in until the set switch-off delay runs out.

#### Analog output

The SKM 420 GA supplies a current intensity which depends on the flow speed. The output current range is defined from 4 mA to 20 mA. The dependence between flow speed and output current is non-linear. The detection range is adjusted over two potentiometers: "Range" (↗) and "Compensation" (↖). The lowest value (>4 mA, 1. green LED) is set with the "Compensation" potentiometer at the smallest flow speed to be monitoring and the highest value (20 mA, 5. green LED) is set with the "Range" potentiometer at the highest flow speed to be monitored. The graph shows the characteristic lines obtained with the different settings.



## Technique and application • *Inline-Digital display*

### ***Flow monitoring and measuring***

The EGE-inline flow controllers with digital display monitor flow rates in the range of 1...80 l/min and display the flow rate digitally. They feature front panel buttons used to call functions and modify settings. The application area includes all areas of flow monitoring and measuring, in which a flow display is desired.

#### ***Series SDN 552 / 554 – thermal principle***

The SDN 552/554 series is based on the thermodynamic principle, heat is created in a measuring pipe and absorbed by the passing medium. The dissipated heat quantity is a measurement for the flow speed. A microprocessor processes this data, calculates the flow rate quantity and displays the result in liters/minutes in a 3-digit, 7-segment display.

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#### ***Series SDV 652 – vortex principle***

The flow measurement devices Series SDV 652 are based on the vortex principle. They are well suitable for applications, where a good linearity and larger measurement precision is necessary. They are insensitive to quick temperature changes and the reaction time of the device is below one second. The vortex principle allows a flow measurement without moving parts: Behind a bluff body in the flow, vortices are generated which are detected by the device and yield the flow velocity.

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#### ***Series SDI 852 / 853 – magnetic-inductive***

The new inline flow sensors SDI 852/853 offer a monitoring function as well as precise flow measurements in the range of 0...80 l / min with a measured error smaller than 2%. The flow rate is digitally depicted using a clear 3-digit, 7-segment display. The magnetic-inductive measuring system facilitates that this device is suitable for many different applications in the field of automating processes and workflows. Furthermore, a high degree of measuring accuracy is ensured.

The magnetic-inductive measuring principle requires the electrical conductivity of the medium. Low limit values of 15 µS/cm for water or 10 µS/cm for other fluids still offer a broad function range.

The combination of precise measuring system and small, compact design distinguishes the series SDI from other inline flow sensors. They are easy to install subsequently into existing configurations or offer a space-saving alternative for new constructions.

Cooling and temperature control as well as metering circuits, for example in the field of water treatment, are precisely and accurately monitored. This is accomplished with a set point function as well as an analogue linear current output.

Page 1.43 - 1.45

### ***Installation***

The inline flow sensors are installed "in-line" into a pipe line. The pipe may be connected directly with the com-

pression tube fitting connection or with an adaptor SDA.... Threaded bushings are located in the bottom housing plate and are used to fasten the device to a support plate or other similar base. A mounting plate (optional accessory) may also be attached to the housing. This makes it possible to fasten the unit from the front.

### ***Signalfilter***

The parameter for the signal filter allows inputting a value that determines the time interval in which the measuring signal is averaged. Inputs between 0 to 8 seconds are possible. A low value results in a very quick response; a high value results in a very steady display of the measured value. The filter is switched off when the setting is 0. Averaging has the same effect on display and outputs.

### ***Access code***

Protection against unauthorized access to the programming functions provides an access code. Without this number combination, only the currently saved values for the switching points and further parameters can be displayed.

### ***Reference adjustment***

The accuracy of the displayed flow rate quantity can be optimized with the CAL function using an exact reference flow rate meter. Here you have the option to modify the displayed flow rate value and adapt it to the reference value.

### ***Medium preselection SDN 552 / 554***

Besides water, a water-glycol mixture is also often used as a heat carrier in cooling systems. Due to the changed thermal properties of the fluid through the incorporation of glycol, the accuracy of the displayed flow rate value is affected and the limit values are also changed. To correct this effect, the devices of the SDN 552/554 type series have a function for selecting the measurement medium. Glycol fractions up to 30% can be entered. The microprocessor working in the device then calculates the flow rate quantities considering the glycol fraction.

### ***Applications***

These devices are especially suitable for flow rate monitoring in cooling systems due to the greater functionality, as well as easy programming and installation.

These devices are characterized by short response times and robust display values, even if the medium is subject to large temperature fluctuations as to be found in welding technology in the automotive industry.

In the display, the flow rate value, which is continuously updated, is displayed in l/min. The person responsible for the plant or the machine has thus constantly the information on the available cooling performance.

Industrial climate control units are often operated with a water-glycol mixture in the secondary cycle due to the danger of freezing. The glycol fraction can be programmed in the SDN menu in a couple of seconds to ensure a correct value is also displayed in the application.

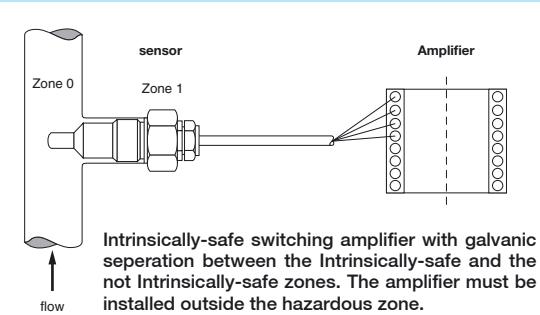
## Technique and application

### EX area certification

The sensors belonging to Series 400, as well as amplifiers SEA... and SZA..., have a EG-Type Examination. The corresponding technical limit data and the special instructions concerning incorporation and connection expressed in the certificates of conformity must be complied with.

### Use in category 1 and 2 (zone 0 and 1)

In zone 0 and 1 only sensors having an EC design approval per ATEX 100a must be used. If the sensor is installed outdoors, a corresponding lightning protection must also be installed. This accessory is inserted in the sensor line, between the sensor and the switching amplifier. It limits lightning induced voltages in the sensor line and diverts them to earth.



### ATEX 100 a

Since 1st July 2003 only devices with ATEX approval may be used in explosive environments throughout Europe. All EGE sensors have the relevant approval.

The operator of a plant is responsible for dividing the hazardous areas into zones. The zones are zone 0, 1 or 2 for gas and zone 20, 21 or 22 for dust. Depending on the requirements of the operator EGE supplies approved devices with approval certificates for the respective zones.

In dust explosive areas the maximum surface temperature of the sensor will always be stated and must be observed by the operator. For gas explosive sensors the approved temperature categories will be stated.

With the exception of mining, sensors can be supplied for all industries. Special dimensions or different materials are also possible.

### Valid standards

EN 60947-5-2

Control units; low voltage control units, auxiliary switch, proximity switch

EN 61000-6-4

Electromagnetic compatibility (EMC)  
Interference emissions in the industrial area

EN 61000-6-2

Electromagnetic compatibility (EMC)  
Generic standards immunity for industrial environments

EN 61000-4-2 (ESD)

Electrostatic discharging immunity

EN 61000-4-3 (HF radiated)

Radiated radio-frequency electromagnetic field immunity test

EN 61000-4-4 (Burst)

Electrical fast transient/burst immunity test

EN 61000-4-5 (Surge)

Surge immunity test

EN 60529

Protective system, IP-designation

EN 60079-0

Explosive atmospheres –  
Part 0: Equipment – General requirements

EN 60079-11

Explosive atmospheres –  
Part 11: Equipment protection by intrinsic safety "i"

EN 61241-0

Electrical apparatus for use in the presence of combustible dust – General requirements

### Authorisations

TÜV NORD CERT Zertifizierungsstelle - Deutschland  
(technical monitoring certification agency - Germany)

### Approval for safety applications

Sensors for personal security must have a qualification approval according to EN 954-1 and must be labeled accordingly. Sensors that are not labeled must not be used for applications of this kind.

### Certification

TÜV NORD CERT ISO 9001

TÜV NORD CERT Quality control production  
Attachment IV of the EC-Guidelines  
94/9/EG

TÜV Nord

Re-stamping certificate according to  
EN 10204

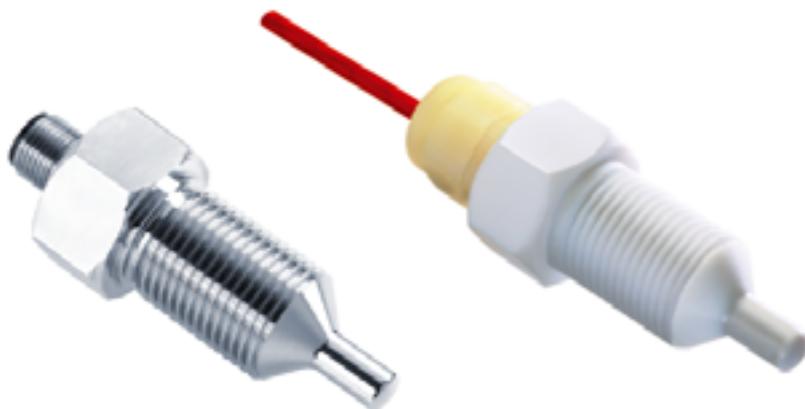
Code: BK = black BN = brown BU = blue GN = green YE = yellow GY = grey PK = pink WH = white

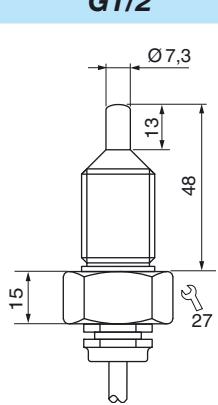
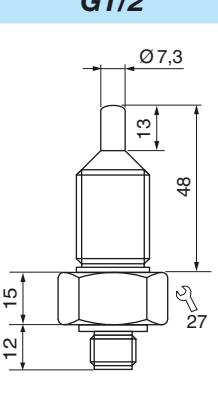
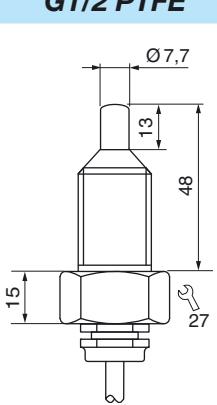
## Probe • Standard thread

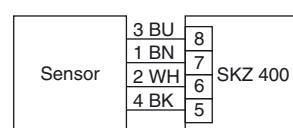
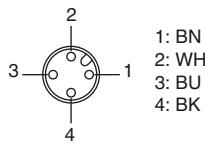
### Series ST

#### G1/2 thread

**Stainless steel  
PTFE-Housing**



Design	G1/2	G1/2	G1/2 PTFE
Dimensions			
Detection range [cm/s]			
Water	1...150	1...150	1...70
Oil	3...300	3...300	2...100
Sensor length [mm]	48	48	48
ID-No.	P10412	P10414	P10431
Type	ST 421 K-A4	ST 421 S-A4	ST 421 K-F
Medium temperature [°C]	-20...+80		-10...+70
Temperature gradient [K/min]	250		1
Start-up time typ. [s]	8 (2...15)		60 (40...100)
Reaction time typ. [s]	2 (1...13)		30 (10...50)
Compressive strength [bar]	100		5
Sensor material	AISI 316 Ti • different material on request		PTFE
Protection [EN 60529]	IP 68	IP 67	IP 68
Connection	2 m PVC-cable 4x0.25 mm²	M12 connector	2 m FEP-cable 4x0.25 mm²



Amplifiers required: SKM..., SKZ..., see page 1.54 - 1.56

### Accessories

connecting cable type SLG 4-2 (Z00445), SLW 4-2 (Z00446), see page 1.78

## Probe • Short thread

### Series STK

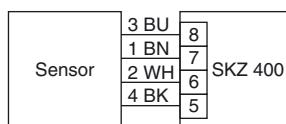
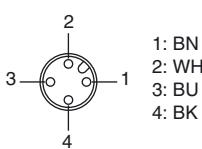
**G1/4 thread**

**G1/2 thread**

**Stainless steel**



Design	G1/4	G1/4	G1/2	G1/2
Dimensions				
Detection range [cm/s]	1...150 Water Oil 3...300	1...150 Water Oil 3...300	1...150 Water Oil 3...300	1...150 Water Oil 3...300
Sensor length [mm]	25	25	31	31
ID-No.	P10402	P10404	P10408	P10410
Type	STK 412 K-A4	STK 412 S-A4	STK 421 K-A4	STK 421 S-A4
Medium temperature [°C]	-20...+80			
Temperature gradient [K/min]	250			
Start-up time typ. [s]	8 (2...15)			
Reaction time typ. [s]	2 (1...13)			
Compressive strength [bar]	100			
Sensor material	AISI 316 Ti • different material on request			
Protection [EN 60529]	IP 68	IP 67	IP 68	IP 67
Connection	2 m PVC-cable 4x0.25 mm <sup>2</sup>	M12 connector	2 m PVC-cable 4x0.25 mm <sup>2</sup>	M12 connector



Amplifiers required: SKM..., SKZ..., see page 1.54 - 1.56

### Accessories

connecting cable type SLG 4-2 (Z00445), SLW 4-2 (Z00446), see page 1.78

## Probe • Extra long

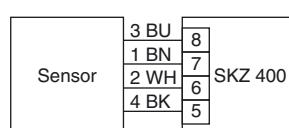
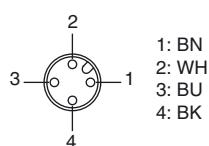
### Series ST

**G1/2 thread**

**Stainless steel**



Design		<b>G1/2</b>		<b>G1/2</b>	
Dimensions					
Detection range [cm/s]		Water	1...150	Oil	1...150 3...300
Sensor length L [mm]		80	120	80	120
ID-No.		P10901	P10902	P10904	P10905
Type		ST 421 K-L80	ST 421 K-L120	ST 421 S-L80	ST 421 S-L120
Medium temperature [°C]		-20...+80			
Temperature gradient [K/min]		250			
Start-up time typ. [s]		8 (2...15)			
Reaction time typ. [s]		2 (1...13)			
Compressive strength [bar]		100			
Sensor material		AISI 316 Ti • other materials on request			
Protection [EN 60529]		IP 68		IP 67	
Connection		2 m PVC-cable 4x0.25 mm <sup>2</sup>		M12 connector	
Extra long sensors up to 300 mm on request					



Amplifiers required: SKM..., SKZ..., see page 1.54 - 1.56

### Accessories

connecting cable type SLG 4-2 (Z00445), SLW 4-2 (Z00446), see page 1.78

## Probe • High temperature 120 °C

### Series ST

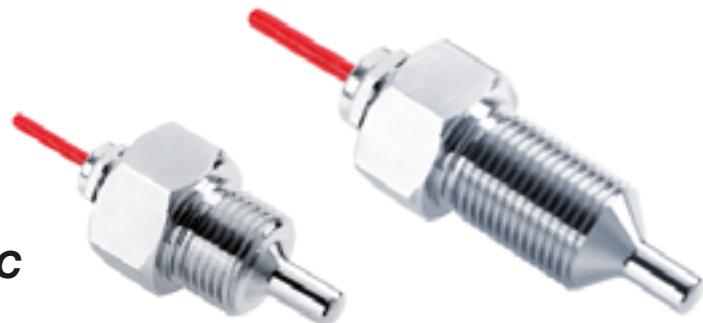
**G1/4 thread**

**G1/2 thread**

**G3/4 thread**

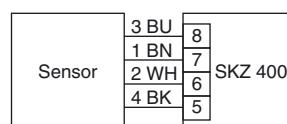
**Stainless steel**

**High temperature sensors 120 °C**



Design	G1/4	G1/2	G1/2	G3/4
Dimensions				
Detection range [cm/s]	1...150 Water Oil 3...300	1...150 Water Oil 3...300	1...150 Water Oil 3...300	1...150 Water Oil 3...300
Sensor length [mm]	25	31	48	48
ID-No.	P10435	P10436	P10437	P10438
Type	STK 412 KH-A4	STK 421 KH-A4	ST 421 KH-A4	ST 431 KH-A4
Medium temperature [°C]	+10...+120			
Temperature gradient [K/min]	250			
Start-up time typ. [s]	8 (2...15)			
Reaction time typ. [s]	2 (1...13)			
Compressive strength [bar]	100			
Sensor material	AISI 316 Ti • different materials on request			
Protection [EN 60529]	IP 68			
Connection	2 m FEP-cable, 4x0.25 mm²			

High temperature sensors may be used for temperatures up to 120 °C.  
A short-time overload up to 135 °C is allowed; within this time the switching point is not specified. After returning back to temperatures below 120 °C the sensor will work properly again.



Amplifiers required: SKM..., SKZ..., see page 1.54 - 1.56

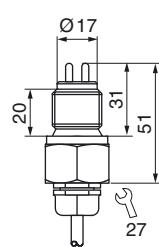
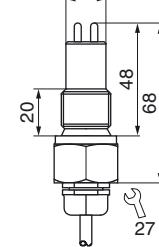
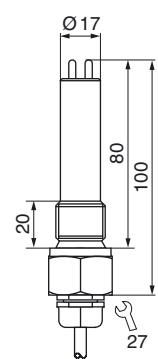
## Probe • High temperature 160 °C

### Series ST 521

**G1/2 thread**

**Resistant to hot steam**



Design	G1/2		
Dimensions	  		
Detection range	1...300 [cm/s]	1...300 [cm/s]	1...300 [cm/s]
Fluids	[m/s]	1...40	1...40
Air / gas		1...40	1...40
Sensor length	[mm]	31	48
ID-No.	P11259	P11260	P11261
Type	ST 521 KH	ST 521/1 KH	ST 521/2 KH
Medium temperature [°C]	fluids +10...160 – air/gas +10...135		
Temperature gradient [K/min]	fluids 250 – air/gas 20		
Start-up time [s]	5...20		
Reaction time [s]	2...20		
Compressive strength [bar]	60		
Protection [EN 60529]	IP 67		
Sensor material	AISI 316 Ti • different materials on request		
Connection	2 m FEP-cable 4x0.25 mm²		



Amplifiers required: SKM..., SKZ..., see page 1.54 - 1.56

## Probe • Chemical resistant

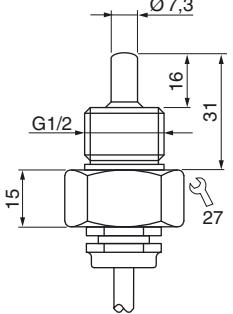
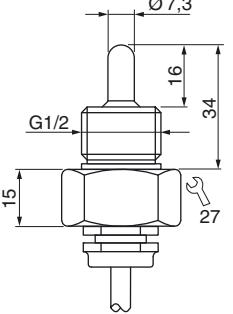
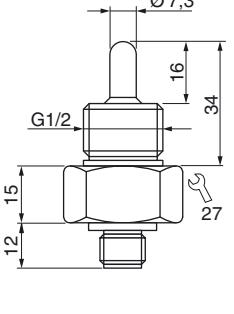
### Series STA

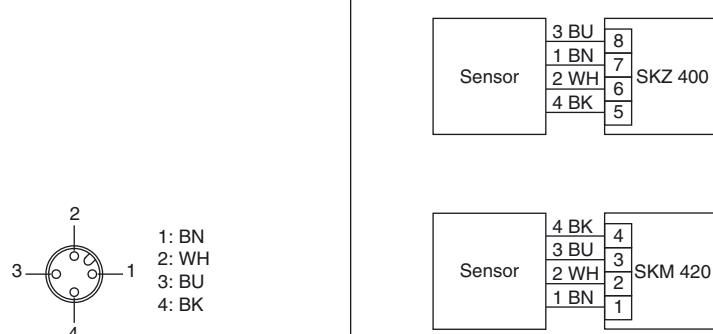
**G1/2 thread**

**Hastelloy B2/C22**

**Metal ceramic coated**



Design	G1/2...HB2/HC22	G1/2...K-B3	G1/2...S-B3
Dimensions			
Detection range [cm/s]			
Water	1...150	1...150	1...150
Oil	3...300	3...300	3...300
Sensor length [mm]	31	31	34
ID-No.	P10625	P11159	P10623
Type	STA 421 K-HB2	STA 421 K-HC22	STA 421 K-B3
Medium temperature [°C]	-20...+80 (+10...+120 on request)		
Temperature gradient [K/min]	250		
Reaction time [s]	1...15		
Compressive strength [bar]	100		
Sensor material	Hastelloy B2	Hastelloy C22	Titanium / metal ceramic
Protection [EN 60529]	IP 68		IP 67
Connection	2 m FEP-cable 4x0.25 mm²		M12 connector



These sensors are made of titanium and are coated with a metal-ceramic material layer. Coated sensors display chemical resistance practically comparable to chemical characteristics of PTFE or Hastelloy. Unlike PTFE sensors, coated sensors display the same temperature behaviour as stainless steel sensors, with high temperature gradients. The high surface hardness of the coating protects the sensor against abrasion, thus considerably increasing its durability. The perfectly smooth surface virtually eliminates deposits.

Amplifiers required: SKM..., SKZ..., see page 1.54 - 1.56

Accessories	connecting cable type SLG 4-2 (Z00445), SLW 4-2 (Z00446), see page 1.78
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## Compact models DC • PNP output

### Series SC 440 - Flow controller

**DC 24 V**

**Stainless steel**

**G1/4 thread**

**G1/2 thread**

**NPT 1/2 thread**



Design	G1/4	G1/2	NPT1/2
Dimensions	<p>Technical drawing showing dimensions for G1/4 thread sensor. Total height is 36 mm. Sensor length L is indicated. Thread size is G1/4. Body diameter is Ø 40 mm. Bottom diameter is Ø 7,3 mm. Valve body height is 13 mm.</p>	<p>Technical drawing showing dimensions for G1/2 thread sensor. Total height is 36 mm. Sensor length L is indicated. Thread size is G1/2. Body diameter is Ø 40 mm. Bottom diameter is Ø 7,3 mm. Valve body height is 13 mm.</p>	<p>Technical drawing showing dimensions for NPT1/2 thread sensor. Total height is 36 mm. Sensor length L is indicated. Thread size is NPT1/2. Body diameter is Ø 40 mm. Bottom diameter is Ø 7,3 mm. Valve body height is 13 mm.</p>
Detection range [cm/s]	water 1...150 / oil 3...300		
Output	<p>Graph showing Output current (mA) versus Detection range (cm/s). The curve starts at approximately 25 mA for 1 cm/s and increases to about 120 mA at 150 cm/s. A vertical line marks the detection range from 1 to 150 cm/s.</p>		
Sensor length L [mm]	25	30	48
Thread	G1/4	G1/2	G1/2
ID-No.	P11064 *	P10521 *	P10523 *
Type	SC440/5-A4-GSP	SC440-A4-GSP	SC440/1-A4-GSP
Supply voltage [V]	24 DC ±20%		
Current consumption [mA]	70		
Switching current [mA]	400 (20 °C)		
Ambient temperature [°C]	-20...+80		
Medium temperature [°C]	-20...+80		
Temperature gradient [K/min]	250		
Start-up time typ. [s]	8 (2...15)		
Reaction time typ. [s]	2 (1...13)		
Compressive strength [bar]	100		
Sensor material	AISI 316 Ti • different materials on request		
Housing material	Stainless steel		
Display flow	LED-array		
Protection [EN 60529]	IP 67		
Connection	M12 connector		
*  US LISTED			
	<p>Circuit diagram showing the connection of the flow sensor. The sensor has four pins labeled BN, BK, BU, and BL. Pin BN is connected to the top terminal of a resistor. Pin BK is connected to the bottom terminal of the resistor. Pin BU is connected to the top terminal of a diode. Pin BL is connected to the bottom terminal of the diode. The other terminals of the resistor and diode are connected to a common ground line. The top terminal of the diode is connected to a logic input (labeled 2) of a 4-pin M12 connector. The bottom terminal of the diode is connected to the common ground line. The M12 connector also has two other pins labeled 3 and 4, which are not connected in the diagram.</p>		
Accessories	connecting cable type SLG 3-2, SLG 3-5, SLW 3-2, SLW 3-5, see page 1.78		

## Compact models DC • PNP output

### Series SN 450 - Flow controller

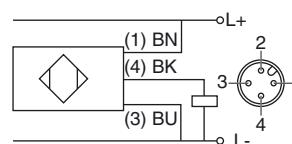
**DC 24 V**

**G1/2 thread**



Design	G1/2 • L= 31 mm		G1/2 • L= 48 mm	
<b>Dimensions</b>				
Detection range [cm/s]	water 1...150 / oil 3...300			
Output				
Sensor length L [mm]	31	31	48	48
Thread	G1/2	G1/2	G1/2	G1/2
ID-No.	P11241 *	P11161 *	P11228 *	P11162 *
Type	SN 450-A4-GSP	SN 450-A4-GSP-S	SN 450/1-A4-GSP	SN 450/1-A4-GSP-S
Supply voltage [V]	24 DC ±20%			
Current consumption [mA]	60			
Switching current [mA]	400			
Ambient temperature [°C]	-20...+70			
Medium temperature [°C]	-20...+80			
Temperature gradient [K/min]	250			
Start-up time typ. [s]	8 (2...15)			
Reaction time typ. [s]	2 (1...13)			
Compressive strength [bar]	100			
Sensor material	AISI 316 Ti • different materials on request			
Housing material	PBT			
Display flow	LED-array			
Protection [EN 60529]	IP 67			
Connection	2 m PVC-cable 3x0.5 mm <sup>2</sup>	M12 connector	2 m PVC-cable 3x0.5 mm <sup>2</sup>	M12 connector

\* US LISTED



Accessories

connecting cable type SLG 3-2, SLG 3-5, SLW 3-2, SLW 3-5, see page 1.78

## Compact models DC • Relay output

### Series SN 450 - Flow controller

**DC 24 V**

**G1/2 thread**



Design	G1/2 • L= 31 mm		G1/2 • L= 48 mm	
Dimensions				
Detection range [cm/s]	water 1...150 / oil 3...300			
Output				
Sensor length L [mm]	31	31	48	48
Thread	G1/2	G1/2	G1/2	G1/2
ID-No.	P11115	P11116	P11078	P11086
Type	SN 450-A4-GR	SN 450-A4-GRS	SN 450/1-A4-GR	SN 450/1-A4-GRS
Supply voltage [V]	24 DC ±20%			
Current consumption [mA]	80			
Switching voltage [V]	250 AC / 60 DC			
Switching current [mA]	4 A AC / 4 A DC	2 A AC / 2 A DC	4 A AC / 4 A DC	2 A AC / 2 A DC
Switching power max.	1000 VA / 60 W	500 VA / 50 W	1000 VA / 60 W	500 VA / 50 W
Ambient temperature [°C]	-20...+70			
Medium temperature [°C]	-20...+80			
Temperature gradient [K/min]	250			
Start-up time typ. [s]	8 (2...15)			
Reaction time typ. [s]	2 (1...13)			
Compressive strength [bar]	100			
Sensor material	AISI 316 Ti • different materials on request			
Housing material	PBT			
Display flow	LED-array			
Protection [EN 60529]	IP 67			
Connection	2 m PVC-cable 5x0.5 mm <sup>2</sup>	M12 connector	2 m PVC-cable 5x0.5 mm <sup>2</sup>	M12 connector
Accessories	connecting cable type SLG 4-2, SLG 4-5, SLW 4-2, SLW 4-5, see page 1.78			

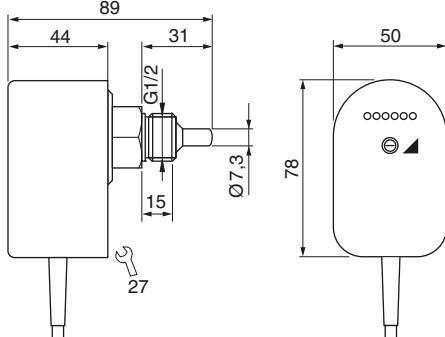
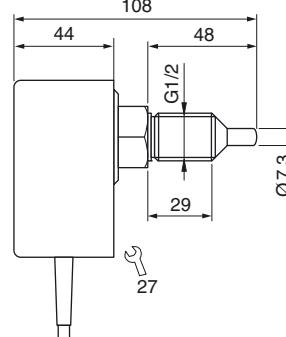
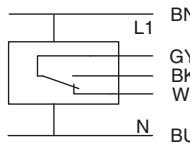
## Compact models AC • Relay output

### Series SN 450 - Flow controller

**AC 230 V • 115 V**

**G1/2 thread**



Design	G1/2 • L= 31 mm		G1/2 • L= 48 mm	
Dimensions				
Detection range [cm/s]	water 1...150 / oil 3...300			
Output				
Sensor length L [mm]	31	31	48	48
Thread	G1/2	G1/2	G1/2	G1/2
ID-No.	P11113	P11114	P11074	P11076
Type	SN 450-A4-WR1	SN 450-A4-WR2	SN 450/1-A4-WR1	SN 450/1-A4-WR2
Supply voltage [V]	115 AC ±15%	230 AC ±15%	115 AC ±15%	230 AC ±15%
Current consumption [mA]	60	30	60	30
Switching voltage [V]	250 AC / 60 DC			
Switching current [mA]	4 A AC / 4 A DC			
Switching power max.	1000 VA / 60 W			
Ambient temperature [°C]	-20...+70			
Medium temperature [°C]	-20...+80			
Temperature gradient [K/min]	250			
Start-up time typ. [s]	8 (2...15)			
Reaction time typ. [s]	2 (1...13)			
Compressive strength [bar]	100			
Sensor material	AISI 316 Ti • different materials on request			
Housing material	PBT			
Display flow	LED-array			
Protection [EN 60529]	IP 67			
Connection	2 m PVC-cable 5x0.5 mm <sup>2</sup>			
				

# Flow Sensors



## Compact models AC/DC • Extra long

### Series SN 450 - Flow controller

**AC 230 V • AC 115 V**

**DC 24 V**

**Relay output**

**G1/2 thread**



Design	G1/2 • L= 80 mm		G1/2 • L= 120 mm	
Dimensions				
Detection range [cm/s]	water 1...150 / oil 3...300			
Output				
Sensor length L [mm]	80	80	80	120
Thread	G1/2	G1/2	G1/2	G1/2
ID-No.	P11079	P11080	P11081	P11082
Type	SN450/2-A4-WR1	SN450/2-A4-WR2	SN450/2-A4-GR	SN450/3-A4-WR1
Supply voltage [V]	115 AC ±15%	230 AC ±15%	24 DC ±20%	115 AC ±15%
Current consumption [mA]	60	30	80	60
Switching voltage [V]	250 AC / 60 DC			
Switching current [mA]	4 A AC / 4 A DC			
Switching power max.	1000 VA / 60 W			
Ambient temperature [°C]	-20...+70			
Medium temperature [°C]	-20...+80			
Temperature gradient [K/min]	250			
Start-up time typ. [s]	8 (2...15)			
Reaction time typ. [s]	2 (1...13)			
Compressive strength [bar]	100			
Sensor material	AISI 316 Ti • different materials on request			
Housing material	PBT			
Display flow	LED-array			
Protection [EN 60529]	IP 67			
Connection	2 m PVC-cable 5x0.5 mm²			

## Compact models DC • Analog output

### Series SN 450 - Flow controller

**DC 24 V**

**G1/2 thread**

**Analog output linear**

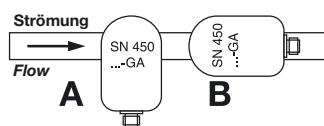
**Analog output non linear**



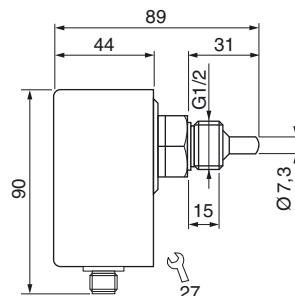
#### Design

#### Dimensions

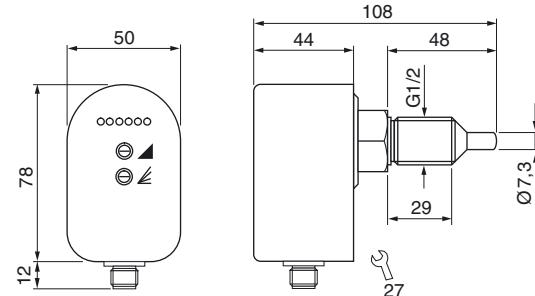
Installation max. Linearität (A, B)  
Installation max. Linearity (A, B)



#### G1/2 • L= 31 mm

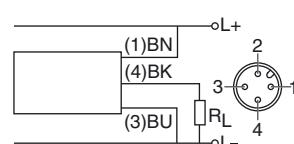


#### G1/2 • L= 48 mm



Detection range [cm/s]	5...150	5...300	5...150	5...300	5...150
Output					
Sensor length L [mm]	31	31	48	48	48
Thread	G1/2	G1/2	G1/2	G1/2	G1/2
ID-No.	P11121 *	P11118 *	P11095 *	P11122 *	P11239 *
Type	SN 450 GA	SN 450 GA-3M	SN 450/1 GA	SN 450/1 GA-3M	SN 450/1 GAN-S
Output	linear for water				
Current output [mA]	4..20				
Current consumption [mA]	<100				
Supply voltage [V]	24 DC ±10 %				
Load RL [Ω]	200...500				
Ambient temperature [°C]	-20...+70				
Medium temperature [°C]	-20...+80				
Start-up time [s]	approx. 8				
Reaction time typ. [s]	3				
Compressive strength [bar]	100				
Sensor material	AISI 316 Ti • different materials on request				
Housing material	PBT				
Display flow	LED-array				
Protection [EN 60529]	IP 65				
Connection	M12 connector				

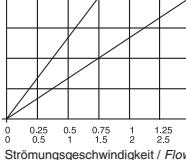
\* US LISTED



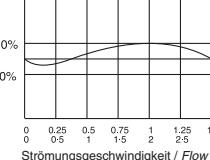
#### LED display

- red = 4 mA
- 1. green > 4 mA
- 2. green > 8 mA
- 3. green > 12 mA
- 4. green > 16 mA
- 5. green = 20 mA

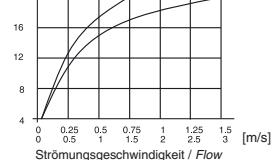
#### ...GA Ausgang / Output



#### ...GA Abweichung / Deviation



#### ...GAN-S Ausgang / Output



#### Accessories

connecting cable type SLG 3-2 (Z01076), see page 1.78

# Flow Sensors



## Compact models DC • Two switching points

### Series SN 450 - Flow controller

DC 24 V  
PNP output

G1/2 thread

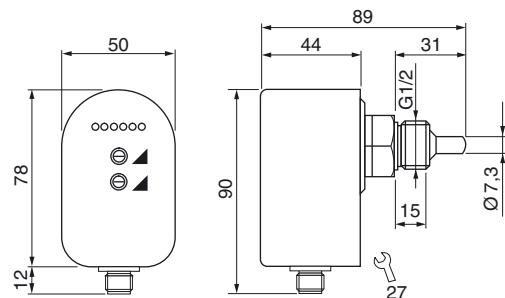
Two independent switching points



#### Design

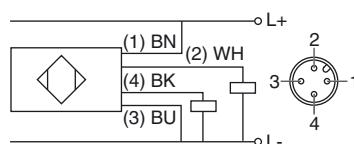
G1/2 • L= 31 mm

#### Dimensions



Detection range	[cm/s]	water 1...150 / oil 3...300
Output		/
Sensor length L	[mm]	31
Thread		G1/2
ID-No.		P11264 *
Type		SN 450 GPP
Supply voltage	[V]	24 DC ±20%
Current consumption	[mA]	100
Switching current	[mA]	200
Ambient temperature	[°C]	-20...+60
Medium temperature	[°C]	-20...+80
Temperature gradient [K/min]		250
Start-up time typ.	[s]	1...15
Compressive strength	[bar]	100
Sensor material		AISI 316 Ti • different materials on request
Housing material		PBT
Display flow		LED-array
Protection	[EN 60529]	IP 67
Connection		M12 connector

\* UL US LISTED



#### Accessories

connecting cable type SLG 4-2 (Z00445), see page 1.78

## Compact models DC • Temperature control

### Series SNT 450 - Flow controller

**DC 24 V  
PNP output**

**G1/2 thread**



Design	G1/2 • L= 31 mm		G1/2 • L= 48 mm	
Dimensions				
Detection range [cm/s]	water 1...150 / oil- 3...300			
Output				
Sensor length L [mm]	31	31	48	48
Temperature [°C]	0...+80	0...+80	0...+80	0...+80
ID-No.	P11218*	P11219*	P11224*	P11225*
Type	SNT 450-A4-GSP	SNT 450-A4-GSP-S	SNT 450/1-A4-GSP	SNT 450/1-A4-GSP-S
Supply voltage [V]	24 DC ±20%			
Current consumption [mA]	60			
Switching current [mA]	400 (25 °C)			
Ambient temperature [°C]	-20...+70			
Medium temperature [°C]	-20...+80			
Temperature gradient [K/min]	250			
Start-up time typ. [s]	8 (2...15)			
Reaction time typ. [s]	2 (1...13)			
Compressive strength [bar]	100			
Sensor material	AISI 316 Ti • different materials on request			
Housing material	PBT			
Display flow	LED-array			
Protection [EN 60529]	IP 65			
Connection	2 m PVC-cable 4x0.5 mm <sup>2</sup>	M12 connector	2 m PVC-cable 4x0.5 mm <sup>2</sup>	M12 connector
*  US LISTED	 (1) BN (2) WH (4) BK (3) BU (4) BK: flow (2) WH: temperature			
Accessories	connecting cable type SLG 4-2, SLG 4-5, SLW 4-2, SLW 4-5, see page 1.78			

## Compact models DC • Temperature control

### Series SNT 450 - Flow controller

**DC 24 V**  
**Relay output**  
**G1/2 thread**



Design	G1/2 • L= 31 mm		G1/2 • L= 48 mm			
Dimensions						
Detection range [cm/s]	water 1...150 / oil 3...300					
Output						
Sensor length L [mm]	31	31	48	48		
Temperature [°C]	0...+80	0...+80	0...+80	0...+80		
ID-No.	P11216	P11217	P11222	P11223		
Type	SNT 450-A4-GR	SNT 450-A4-GR-S	SNT 450/1-A4-GR	SNT 450/1-A4-GR-S		
Supply voltage [V]	24 DC ±20%	24 DC ±20%	24 DC ±20%	24 DC ±20%		
Current consumption [mA]	80	80	80	80		
Switching voltage [V]	250 AC / 60 DC	30 AC / 36 DC	250 AC / 60 DC	30 AC / 36 DC		
Switching current [mA]	2A AC / 2A DC	1A AC / 1A DC	2A AC / 2A DC	1A AC / 1A DC		
Switching power max.	500 VA / 60 W	-	500 VA / 60 W	-		
Ambient temperature [°C]	-20...+70					
Medium temperature [°C]	-20...+80					
Temperature gradient [K/min]	250					
Start-up time typ. [s]	8 (2...15)					
Reaction time typ. [s]	2 (1...13)					
Compressive strength [bar]	100					
Sensor material	AISI 316 Ti • different materials on request					
Housing material	PBT					
Display flow	LED-array					
Protection [EN 60529]	IP 65					
Connection	2 m PVC-cable 6x0.5 mm <sup>2</sup>	M12 connector	2 m PVC-cable 6x0.5 mm <sup>2</sup>	M12 connector		
Accessories						
	connecting cable type SLG 5-2, SLW 5-2, see page 1.78					

## Compact models AC • Temperature control

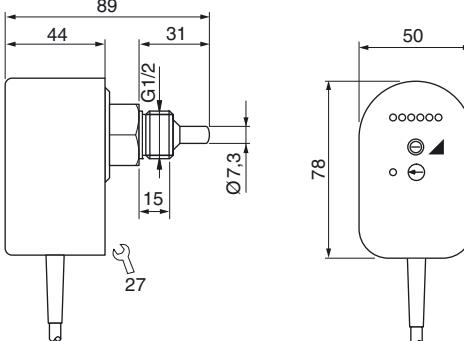
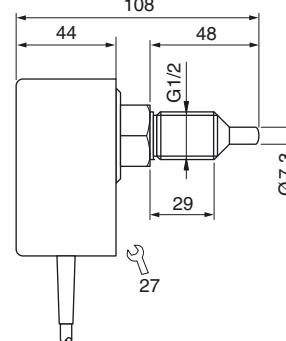
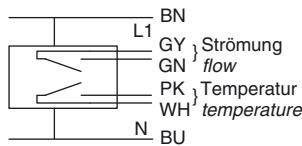
### Series SNT 450 - Flow controller

**AC 230 V • 115 V**

**Relay output**

**G1/2 thread**



Design	G1/2 • L= 31 mm		G1/2 • L= 48 mm	
Dimensions				
Detection range [cm/s]	water 1...150 / oil 3...300			
Output				
Sensor length L [mm]	31	31	48	48
Temperature [°C]	0...+80	0...+80	0...+80	0...+80
ID-No.	P11214	P11215	P11220	P11221
Type	SNT 450-A4-WR1	SNT 450-A4-WR2	SNT 450/1-A4-WR1	SNT 450/1-A4-WR2
Supply voltage [V]	115 AC ±15%	230 AC ±15%	115 AC ±15%	230 AC ±15%
Current consumption [mA]	60	30	60	30
Switching voltage [V]	250 AC / 60 DC			
Switching current [A]	2 AC / 2 DC			
Switching power max.	500 VA / 60 W			
Ambient temperature [°C]	-20...+70			
Medium temperature [°C]	-20...+80			
Temperature gradient [K/min]	250			
Start-up time typ. [s]	8 (2...15)			
Reaction time typ. [s]	2 (1...13)			
Compressive strength [bar]	100			
Sensor material	AISI 316 Ti • different materials on request			
Housing material	PBT			
Display flow	LED-array			
Protection [EN 60529]	IP 65			
Connection	2 m PVC-cable 6x0.5 mm²			
				

# Flow Sensors



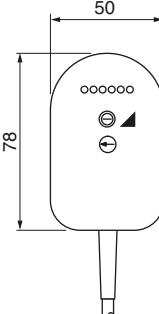
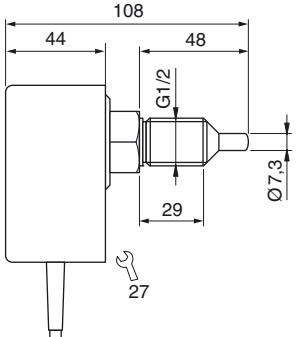
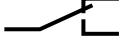
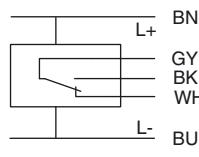
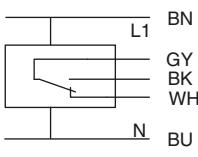
## Compact models AC/DC • Turn on/off delay

### Series SN 450 - Flow controller

**DC 24 V  
AC 230 V  
Relay output**

**G1/2 thread**



Design	Turn on delay	Turn off delay
Dimensions	 	
Detection range [cm/s]	water 1...150 / oil 3...300	
Output		
ID-No.	P11234	P11233
Type	SN 450/1 GR-VE	SN 450/1 GR-VA
Turn on delay [s]	0...25	-
Turn off delay [s]	-	0...25
Supply voltage [V]	24 DC ±20%	24 DC ±20%
Current consumption [mA]	80	80
Switching voltage [V]	250 AC / 60 DC	
Switching current [A]	2 AC / 2 DC	
Switching power max.	500 VA / 60 W	
Ambient temperature [°C]	-20...+70	
Medium temperature [°C]	-20...+80	
Temperature gradient [K/min]	250	
Start-up time typ. [s]	8 (2...15)	
Reaction time typ. [s]	2 (1...13)	
Compressive strength [bar]	100	
Sensor material	AISI 316 Ti • different materials on request	
Housing material	PBT	
Display flow	LED-array	
Protection [EN 60529]	IP 65	
Connection	2 m PVC-cable, 5x0.5 mm²	
		

## Inline-Sensor

### Series SD

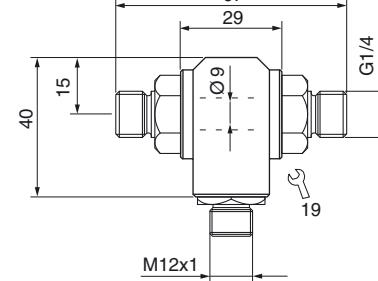
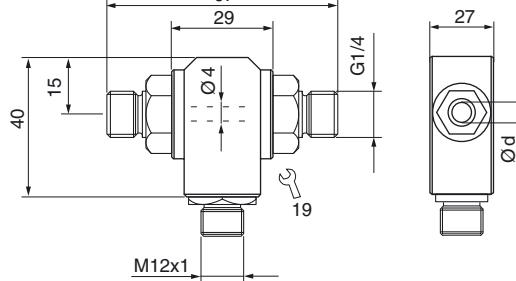
**G1/4 thread • Ø4 mm**

**G1/4 thread • Ø9 mm**

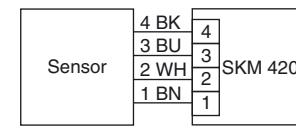
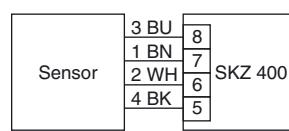
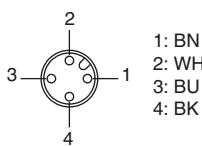


#### Design

#### Dimensions



Detection range [l/min]	0.001...1	0.01...6
Working range [l/min]	0.01...0,8	0.2...6
Inner diameter d [mm]	4	9
Maximum flow [l/h]	300	1800
ID-No.	P11251	P11252
Type	SD 504 S	SD 510 S
Ambient temperature [°C]	-20...+70	
Medium temperature [°C]	0...+80	
Temperature gradient [K/min]	400	
Start-up time [s]	5	
Reaction time typ. [s]	1	
Compressive strength [bar]	20	
Display flow	-	
Material	housing: PBT	sensor: AISI 316 Ti
Protection [EN 60529]	IP 67	
Connection	M12 connector	



Amplifiers required: SKZ..., SKM..., see page 1.54 - 1.56  
(Temperature control with this sensor is not possible)

#### Accessories

connecting cable type SLG 4-2 (Z00445), see page 1.78

# Flow Sensors



**Inline-Compact • up to 6 l/min**

## Series SDN - Flow controller

**DC 24 V**  
**PNP output**  
**Relay output**  
**Analog output**

**G1/4 thread • Ø4 mm**  
**G1/4 thread • Ø9 mm**



Design	G1/4 • Ø4 mm			G1/4 • Ø9 mm					
Dimensions									
Detection range [l/min]	0.001...1								
Working range [l/min]	0.015...1								
Inner diameter d [mm]	4								
Maximum flow [l/h]	300								
Output									
ID-No.	P11247 *	P11271	P11249 *	P11248 *	P11273	P11250 *			
Type	SDN 504 GSP	SDN 504 GR	SDN 504 GA	SDN 510 GSP	SDN 510 GR	SDN 510 GA			
Switching current [mA]	200	1000	-	200	1000	-			
Switching voltage [V]	-	30 AC/36 DC	-	-	30 AC/36 DC	-			
Load R <sub>L</sub> [Ω]	-	-	200...500	-	-	200...500			
Supply voltage [V]	24 DC ±10%								
Current consumption [mA]	<50								
Ambient temperature [°C]	0...+60								
Medium temperature [°C]	0...+80								
Temperature gradient [K/min]	400								
Start-up time typ. [s]	5...15								
Reaction time typ. [s]	0.5...1								
Compressive strength [bar]	20								
Display flow	LED-array								
Material	housing: PBT sensor: AISI 316 Ti								
Protection [EN 60529]	IP 67								
Connection	M12 connector								
*									
Accessories	connecting cable type SLG, SLW, SBG, SBW, see page 1.78								

## Inline-Compact • up to 40 l/min

### Series SDN - Flow controller

**DC 24 V**

**PNP output**

**Relay output**

**Analog output**

**G1/2 thread • Ø 15 mm**

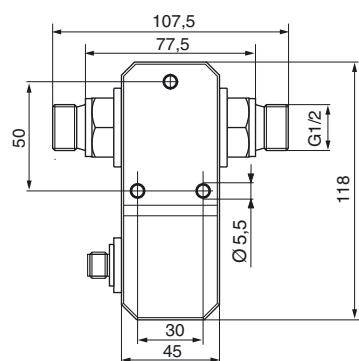
**G3/4 thread • Ø 19 mm**



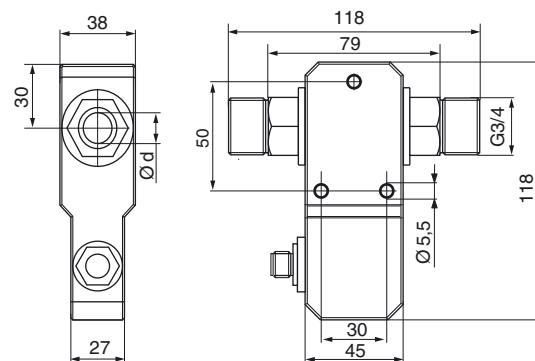
#### Design

#### Dimensions

#### G1/2 • Ø 15 mm

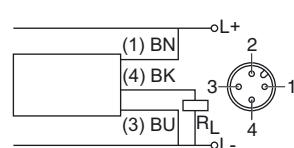
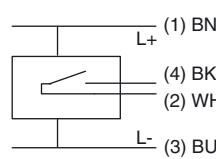
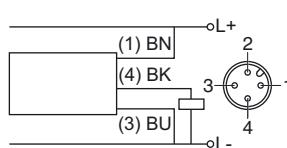


#### G3/4 • Ø 19 mm



Detection range	[l/min]	2...25	3...40
Working range	[l/min]	3...20	4...30
Inner diameter d	[mm]	15	19
Maximum flow	[l/h]	4000	7500
Output		PNP Relay 4...20 mA	PNP Relay 4...20 mA
ID-No.	P11284 *	P11288	P11286 *
Type	SDN 515 GSP	SDN 515 GR	SDN 515 GA
Switching current	[mA]	200	1000
Switching voltage	[V]	—	30 AC/36 DC
Load R <sub>L</sub>	[Ω]	—	200...500
Supply voltage	[V]	24 DC ±10%	
Current consumption	[mA]	<60	
Ambient temperature	[°C]	0...+60	
Medium temperature	[°C]	0...+80	
Temperature gradient [K/min]		400	
Start-up time typ	[s]	5...15	
Reaction time typ	[s]	0.5...3	
Compressive strength	[bar]	20	
Display flow		LED-array	
Material		housing: PBT sensor: AIS 316 Ti / FPM	
Protection	[EN 60529]	IP 67	
Connection		M12 connector	

\* US LISTED



#### Accessories

connecting cable type SLG, SLW, SBG, SBW, see page 1.78

## Inline-Compact • Micro flow

### Series SDN - Flow controller

**DC 24 V**

**PNP output • Relais output**

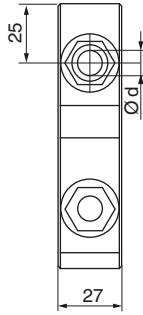
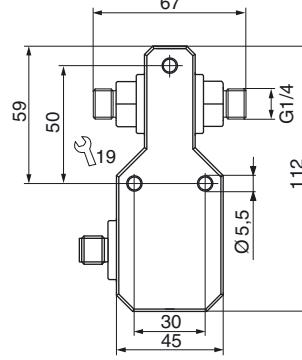
**Analog output**

**G1/4 thread**

**Fast reaction time - high sensitivity**

**Detection of micro flow pulses**



Design	G1/4 Pulse detection			
Dimensions	 			
Detection range [ml/min]	from 0.02 ml / 100 ms		0.1...500	
Working range [ml/min]	from 0.04 ml / 100 ms		1...200	
Inner diameter d [mm]	4		3.6	
Maximum flow [l/h]	300		100	
Output	 PNP	 PNP	 Relay	 4...20 mA, non linear
ID-No.	P11256 *	P11329 *	P11330	P11331 *
Type	SDN 504 GSP-DYN	SDN 503/1 GSP	SDN 503/1 GR	SDN 503/1 GA
Switching current [mA]	200	200	1000	-
Switching voltage [V]	-	-	30 AC / 36 DC	-
Load R <sub>L</sub> [Ω]	-	-	-	200...500
Supply voltage [V]	24 DC ±10%		24 DC ±10%	
Current consumption [mA]	<50		<50	
Ambient temperature [°C]	0...+60		0...+60	
Medium temperature [°C]	-20...+80		0...+60	
Temperature gradient [K/min]	-		400 (min. 100 ml/min)	
Start-up time [s]	5...15		5...20	
Reaction time [s]	<0.1		0.5...3	
Compressive strength [bar]	20		10	
Display flow	LED			
Material	housing: PBT sensor: AISI 316 Ti			
Protection [EN 60529]	IP 67			
Connection	M12 connector			
* 	The SDN 504 GSP-DYN detects increasing in flow. The switch-off delay is adjustable between 0.5...10 s.			
Accessories	connecting cable type SLG, SLW, SBG, SBW, see page 1.78			

## Inline-Compact • Micro flow

### Series SDN - Flow controller

**DC 24 V**

**PNP output • Relais output**

**Analog output**

**Ø 4 mm**

**Ø 6 mm for tube fittings**

**Fast reaction time - high sensitivity**



Design	Tube connection Ø 4 mm			Tube connection Ø 6 mm					
Dimensions									
Detection range [ml/min]	0.1...500			1...200					
Working range [ml/min]	1...200			100					
Diameter [mm]	inner diameter 3.6, outer diameter 4.0			inner diameter 3.6, outer diameter 6.0					
Maximum flow [l/h]	100			100					
Output	PNP	Relay	4...20 mA	PNP	Relay	4...20 mA			
ID-No.	P11265 *	P11277	P11266 *	P11332 *	P11333	P11334 *			
Type	SDN 503 GSP	SDN 503 GR	SDN 503 GA	SDN 503/2 GSP	SDN 503/2 GR	SDN 503/2 GA			
Switching current [mA]	200	1000	-	200	1000	-			
Switching voltage [V]	-	30 AC / 36 DC	-	-	30 AC /36 DC	-			
Load R <sub>L</sub> [Ω]	-	-	200...500	-	-	200...500			
Supply voltage [V]	24 DC ±10%								
Current consumption [mA]	<50								
Ambient temperature [°C]	0...+60								
Medium temperature [°C]	0...+60								
Temperature gradient [K/min]	400 (min. 100 ml/min)								
Start-up time [s]	5...20								
Reaction time typ. [s]	0.5...3								
Compressive strength [bar]	1			10					
Display flow	LED-array								
Material	housing: PBT sensor: AISI 316 Ti								
Protection [EN 60529]	IP 67								
Connection	M12 connector								
*  US LISTED									
Accessories	connecting cable type SLG, SLW, SBG, SBW, see page 1.78								

## Inline-Sensor

### Series SDNC

**DC 24 V**

**Analog output 4...20 mA**

**PNP output**

**Impulse output**

**G1/4 thread • Ø3,6 mm**

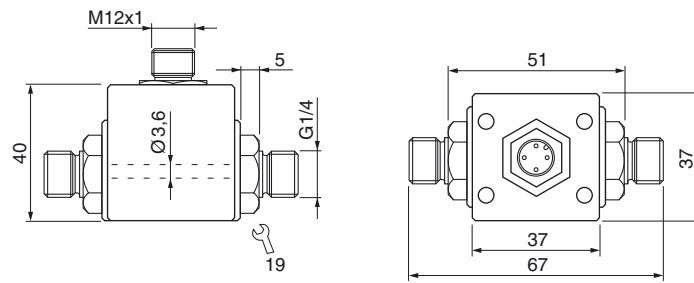
**Customized manufacturing**



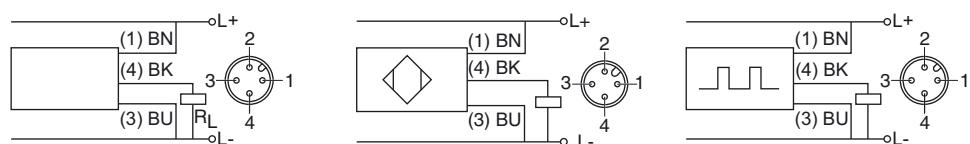
#### Design

**G1/4 • Ø3.6 mm**

#### Dimensions



Detection range	[l/min]	0.05...2 (water)
Inner diameter	[mm]	3.6
Output		
	4...20 mA, linear	PNP
ID-No.	on request	on request
Type	SDNC 5	on request
Supply voltage	[V]	24 DC ±10%
Current consumption	[mA]	40
Ambient temperature	[°C]	5...+50
Medium temperature	[°C]	5...+60
Reaction time	[s]	0.5...5
compressive strength	[bar]	2
Sensor material		AISI 316 Ti
Housing material		PBT
Protection	[EN 60529]	IP 67
Connection		M12 connector



#### Customized manufacturing

EGE delivers the sensors customized according to the specifications given by the customer such as switching point and detection range.

#### Accessories

connecting cable type SLG, SLW, SBG, SBW, see page 1.78

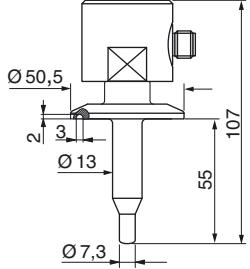
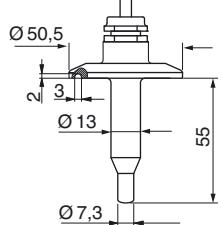
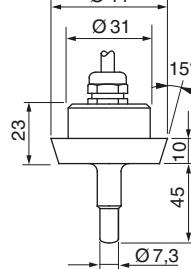
## Special-Probe • Food • Pharma

### Series SCB / STB / STC

**DC 24 V**  
**PNP output**

**Triclamp compact**  
**Triclamp Ø 50,5**  
**DIN 11851**



Design	Triclamp compact	Triclamp Ø 50,5	DIN 11851
<b>Dimensions</b>			
<b>Detection range [cm/s]</b>	1...150 Water 3...300 Oil	1...150 3...300	1...150 3...300
<b>Output</b>		Ø 50.5 mm	DN 25
<b>Connecting diameter DN</b>	Ø 50.5 mm	P11156	P10632
<b>ID-No.</b>	P11156	P11060	
<b>Type</b>	SCB 450 GSP	STB 450 K	STC 425 K
<b>Surface roughness [µm]</b>	<0.8		<0.8
<b>Supply voltage [V]</b>	24 DC ±20%		-
<b>Current consumption [mA]</b>	<70		-
<b>Switching current [mA]</b>	200		-
<b>Voltage drop [V]</b>	<2		-
<b>Ambient temperature [°C]</b>	-20...+80		-20...+80
<b>Medium temperature [°C]</b>	-20...+80 (100)*		+20...+120
<b>Temperature gradient [K/min]</b>	250		250
<b>Start-up time [s]</b>	8...15		2...15
<b>Reaction time typ. [s]</b>	2		2
<b>Compressive strength [bar]</b>	100		100
<b>Housing material</b>	1.4404		1.4404 / PVDF (cable gland)
<b>Protection [EN 60529]</b>	IP 67		IP 68
<b>Connection</b>	M12 connector		2 m FEP-cable 4x0.25 mm²
*The Sensor may, for example during the cleaning process (CIP), be heated to 100 °C for a period of 10 minutes without being damaged. In this case, the switching point is not specified.			
<b>Accessories</b>	SLG 3-2/3-5, SLW 3-2/3-5	amplifiers: SKM..., SKZ..., see page 1.54 - 1.56	

## Inline-Compact • Food • Pharma

### Series SDB - Flow controller

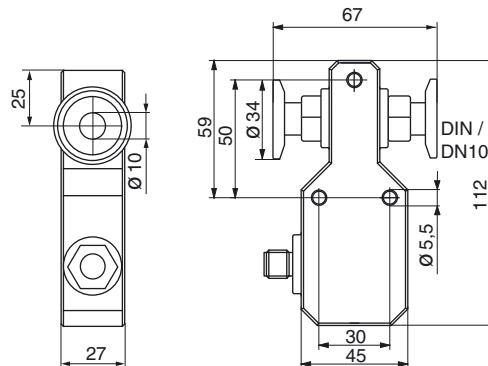
**DC 24 V**  
**PNP output**  
**Relay output**  
**Analog output**

**Tricclamp connection Ø 34 mm** **Inner diameter Ø 10 mm**



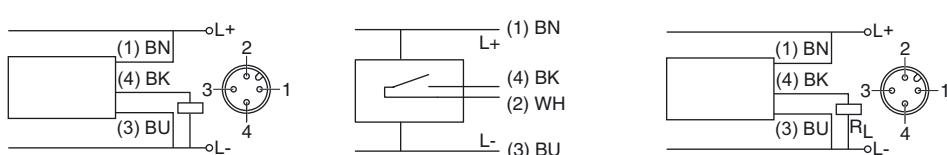
#### Design

#### Dimensions



Detection range	[l/min]	0.01...6	
Working range	[l/min]	0.1...6	
Inner diameter	[mm]	10	
Maximum flow	[l/h]	1800	
Output			
PNP			
Relay			
4...20 mA, non linear			
ID-No.	P11258 *	P11279	P11280 *
Type	SDB 510 GSP	SDB 510 GR	SDB 510 GA
Switching current [mA]	200	1000	-
Switching voltage [V]	-	30 AC / 36 DC	-
Load R <sub>L</sub> [Ω]	-	-	200...500
Supply voltage [V]		24 DC ±10%	
Current consumption [mA]		<50	
Ambient temperature [°C]		0...+60	
Medium temperature [°C]	-20...+80	-20...+80	-20...+60
Temperature gradient [K/min]		400	
Start-up time typ. [s]		5...15	
Reaction time typ. [s]		0.5...1	
Compressive strength [bar]		20	
Display flow		LED-array	
Material		housing: PBT sensor: 1.4404	
Protection [EN 60529]		IP 67	
Connection		M12 connector	

\*



#### Accessories

connecting cable type SLG, SLW, SBG, SBW, see page 1.78

## Inline-Compact • Ceramic • Chemical

### Series SDN - Flow controller

**DC 24 V**  
**PNP output**  
**Relay output**  
**Analog output**

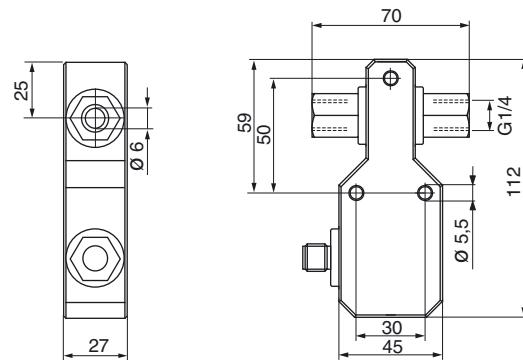
**G1/4 thread • Ø6 mm**



**Ceramic measuring cell • Metal free**

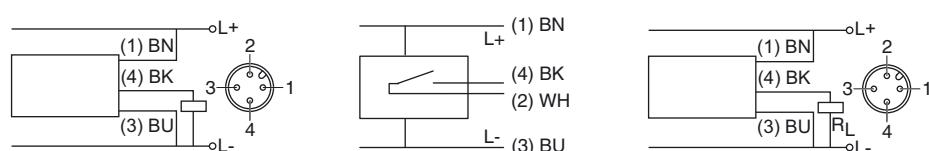
#### Design

#### Dimensions



Detection range	[l/min]	0.005...3	
Working range	[l/min]	0.02...3	
Inner diameter	[mm]	6	
Maximum flow	[l/h]	300	
Output			
ID-No.	P11262 *	P11275	P11263 *
Type	SDN 506 GSP-CER	SDN 506 GR-CER	SDN 506 GA-CER
Switching current	[mA]	200	1000
Switching voltage	[V]	-	30 AC / 36 DC
Load $R_L$	[ $\Omega$ ]	-	-
Supply voltage	[V]	24 DC $\pm 10\%$	200...500
Current consumption	[mA]	<50	
Ambient temperature	[°C]	0...+60	
Medium temperature	[°C]	0...+60	
Temperature gradient [K/min]		400	
Start-up time	[s]	5...15	
Reaction time typ.	[s]	0.5...3	
Compressive strength	[bar]	5	
Display flow		LED-array	
Material		housing: PBT sensor: $Al_2O_3$ / PTFE / FPM (different materials on request)	
Protection	[EN 60529]	IP 67	
Connection		M12 connector	

\* US LISTED



#### Accessories

connecting cable type SLG, SLW, SBG, SBW, see page 1.78

## Inline-Compact • Temperature control

### Serie SDTN - Flow controller

**DC 24 V**  
**PNP output**

**G1/4 thread • Ø4 mm**  
**G1/4 thread • Ø9 mm**  
**G1/2 thread • Ø15 mm**



Design	G1/4 • Ø4 mm	G1/4 • Ø9 mm	G1/2 • Ø15 mm
Dimensions			
Detection range [l/min]	0.001...1	0.01...6	2...25
Working range [l/min]	0.015...1	0.1...6	3...20
Inner diameter d [mm]	4	9	15
Maximum flow [l/h]	300	1800	4000
Temperature [°C]	0...+80	0...+80	0...+80
Output	PNP	PNP	PNP
ID-No.	P11326 *	P11327 *	P11328 *
Type	SDTN 504 GSP	SDTN 510 GSP	SDTN 515 GSP
Switching current [mA]		200	
Switching voltage [V]		-	
Supply voltage [V]		24 DC ±10%	
Current consumption [mA]		<60	
Ambient temperature [°C]		0...+60	
Medium temperature [°C]		0...+80	
Start-up time typ. [s]		5...15	
Reaction time typ. [s]		0.5...3	
Compressive strength [bar]		20	
Display flow / temp.		LED-array	
Material	housing: PBT sensor: AISI 316 Ti		
Protection [EN 60529]	IP 67		
Connection	M12 connector		
*			
Accessories	connecting cable type SLG 4-2, SLG 4-5, SLW 4-2, SLW 4-5, see page 1.78		

## Inline-Compact • Digital display • 40 l/min

### Series SDN - Flow controller

**Flow- and temperature monitoring  
of water and water-glycol mixtures**

**Programmable**

**2x PNP output  
Analog output**



Design	SDN 552... GPP			SDN 552... GAPP					
Dimensions									
Medium	water / glycol (0, 5, ..., 25, 30%)								
Working range [l/min]	1...10	2...20	4...40	1...10	2...20	4...40			
Outer diameter pipe [mm]	10	15	18	10	15	18			
Pipe connection	tube fittings for steel tubes according to DIN 2391 / ISO 3304								
Output									
ID-No.	P11293	P11294	P11295	P11296	P11297	P11298			
Type	SDN 552/1 GPP	SDN 552/2 GPP	SDN 552/3 GPP	SDN 552/1 GAPP	SDN 552/2 GAPP	SDN 552/3 GAPP			
Supply voltage [V]	24 DC ±10%			24 DC ±10%					
Current consumption [mA]	<100			<100					
Switching current [mA]	200			200					
Load R <sub>L</sub> [Ω]	-			200...500					
Ambient temperature [°C]	0...+60								
Medium temperature [°C]	-10...+90								
Temperature gradient [K/min]	400								
Start-up time [s]	6...10								
Reaction time [s]	1...8								
Programmable functions	switching point, hysteresis, switching output, time on/off delay, glycol percentage, adjustable to reference, averaging, access code								
Temperature control [°C]	-10...90, alternative switching point								
Compressive strength [bar]	20								
Material	housing: PBT sensor: AISI 316 Ti / FKM								
Protection [EN 60529]	IP 65								
Connection	M12 connector								
Accessories	mounting plate, connecting cable type SLG (page 1.78), adapter G1/2, adapter G1/4 (page 1.82)								

**Inline-Compact • Digital display • 100 l/min**

## Series SDN - Flow controller

**Flow and temperature monitoring**

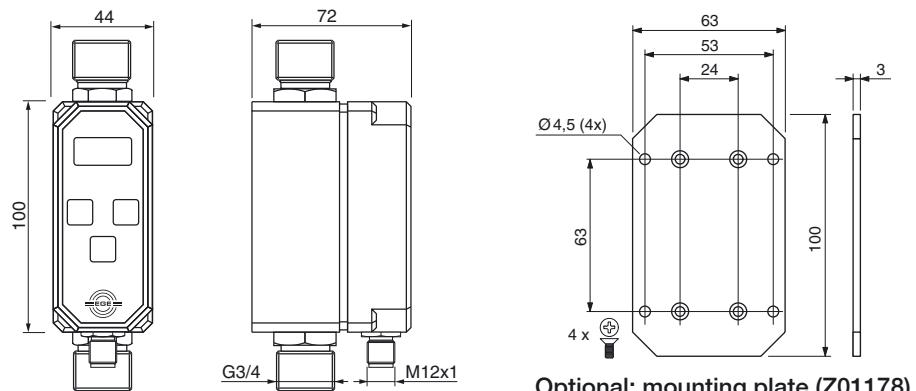
**Programmable**

**Analog outputs  
flow and temperature**



### Design

### Dimensions



### Medium

water

### Detection range

flow water: 10...100 l/min

temperature: 0...+90 °C

### Connection

G3/4

### Output

flow:

4...20 mA, linear

temperature:

4...20 mA, linear

### ID-No.

P11335

### Type

SDN 552/4 GAA

### Load RL

[Ω]

200...500

### Supply voltage

[V]

24 DC ±10%

### Current consumption

[mA]

100

### Ambient temperature

[°C]

0...+60

### Medium temperature

[°C]

0...+90

### Temperature gradient [K/min]

400

### Start-up time

[s]

6...10

### Reaction time

[s]

1...8

### Programmable functions

adjustable to reference, averaging  
display flow / temperature, access code

### Compressive strength

[bar]

20

### Material

housing: PBT sensor: AISI 316 Ti / FKM

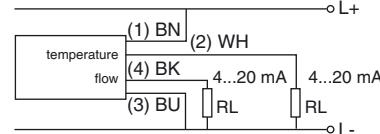
### Protection

[EN 60529]

IP 65

### Connection

M12 connector



### Accessories

mounting plate, connecting cable type SLG (page 1.78)

## Inline-Compact • Digital display

### Series SDN - Flow controller

**Flow- and temperature monitoring  
of water and water-glycol mixtures**

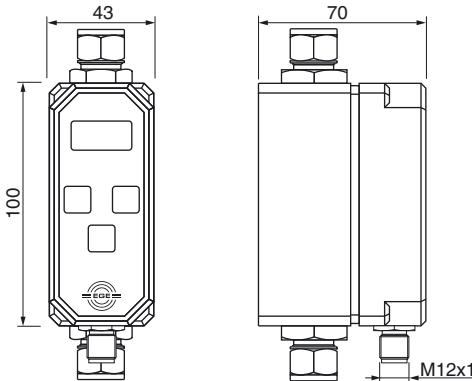
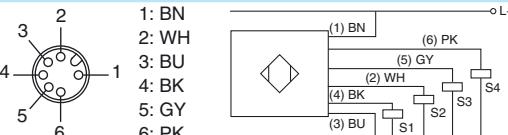
**Programmable**

**Analog / temperature output**

**2x PNP output flow**

**2x PNP output temperature**



Design	SDN 554... GPP			SDN 552... GAA					
Dimensions									
Medium	water / glycol (0, 5, ..., 25, 30%)								
Working range [l/min]	1...10	2...20	4...40	1...10	2...20	4...40			
Outer diameter pipe [mm]	10	15	18	10	15	18			
Pipe connection	tube fittings for steel tubes according to DIN 2391 / ISO 3304								
Output flow	 2x PNP NC / NO, progr.			 4...20 mA, linear					
Output temperature	 2x PNP NC / NO, progr.			 4...20 mA, linear					
ID-No.	P11313	P11314	P11315	P11316	P11317	P11318			
Type	SDN 554/1 GPP	SDN 554/2 GPP	SDN 554/3 GPP	SDN 552/1 GAA	SDN 552/2 GAA	SDN 552/3 GAA			
Supply voltage [V]	24 DC ±10%								
Current consumption [mA]	<100								
Switching current [mA]	100								
Load RL [Ω]	-								
Ambient temperature [°C]	0...+60								
Medium temperature [°C]	-10...+90								
Temperature gradient [K/min]	400								
Start-up time [s]	6...10								
Reaction time [s]	1...8								
Programmable functions	glycol percentage, adjustable to reference, averaging, access code. only SDN 554: switching point, hysteresis, switching output, time on/off delay.								
Temperature control [°C]	-9,8...90, 2 switching points			-10...90, analog, programmable					
Compressive strength [bar]	20								
Material	housing: PBT sensor: AISI 316 Ti / FKM								
Protection [EN 60529]	IP 65								
Connection	M12 connector								
Accessories	 mounting cable type SLG (page 1.78), adapter G1/2, adapter G1/4 (page 1.82)								

## Vortex-Measuring device • Digital display

### Series SDV - Vortex flow measuring device

**Flow measuring of water**

**Deviation 2% of terminal value**

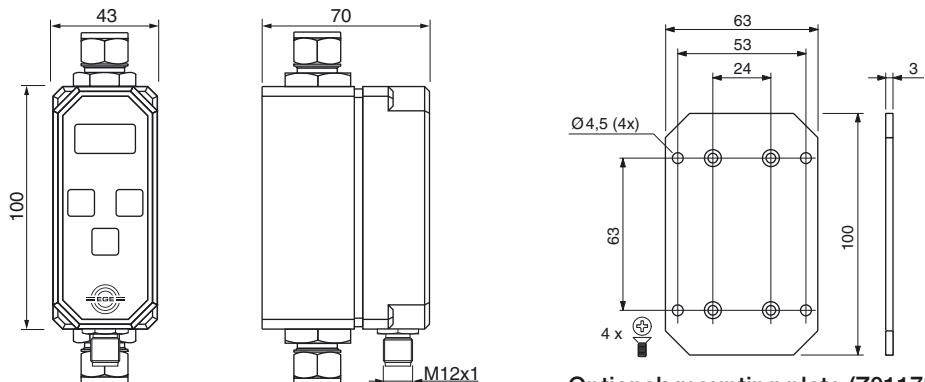
**Programmable**

**Analog and PNP output**



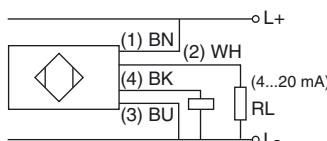
#### Design

#### Dimensions



Working range	[l/min]	2...20
Maximum flow	[l/min]	25
Precision		15...50 °C <2%, 5...60 °C <4%
Outer diameter pipe	[mm]	10
Pipe connection		tube fittings for steel tubes according to DIN 2391 / ISO 3304
Output		PNP NC / NO, programmable      4...20 mA, linear
ID-No.		P11319
Type		SDV 652/1 GAPP
Switching current	[mA]	200
Load $R_L$	[ $\Omega$ ]	200...500
Supply voltage	[V]	24 DC $\pm 10\%$
Current consumption	[mA]	<100
Ambient temperature	[°C]	0...+60
Medium temperature	[°C]	5...+60
Start-up time	[s]	4.5...8
Reaction time	[s]	0.5...4
Programmable functions		switching point, hysteresis, switching output, time on/off delay averaging, access code
Compressive strength	[bar]	10
Material		housing: PBT sensor: PVDF, connection AISI 316 Ti
Protection	[EN 60529]	IP 65
Connection		M12 connector

Notice:  
Process-connection in PTFE  
available



#### Accessories

mounting plate, connecting cable type SLG (page 1.78), adapter G1/4 (page 1.82)

## Magnetic flowmeter • Digital display

### Series SDI - Magnetic flowmeter

**Measurement error <2%**

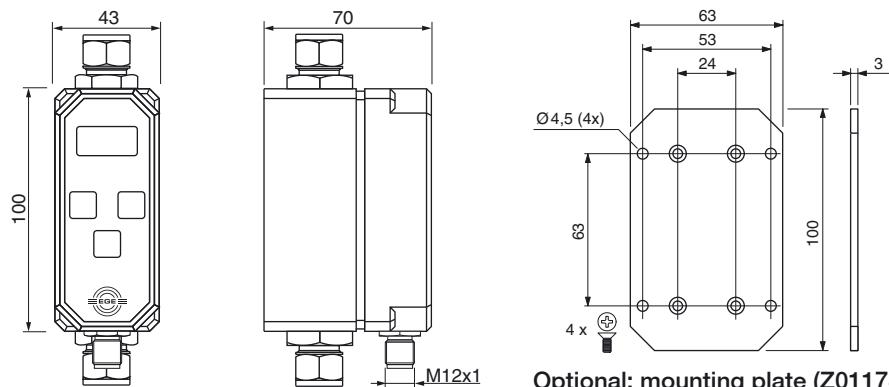
**Programmable**

**Analog and PNP output**



#### Design

##### Dimensions



Working range [l/min]	0...40	0.2...80
Measurement error	0...5.0 l/min ≤ 0.1 l/min 5...40 l/min ≤ 2% of measurement value *	0...10.0 l/min ≤ 0.2 l/min 10.1...80 l/min ≤ 2% of measurement value *
ID-No.	P11320	P11321
Typ	SDI 852/1 GAPP	SDI 852/2 GAPP
Outer diameter pipe [mm]	10	15
Pipe connection	tube fittings for steel tubes according to DIN 2391 / ISO 3304	
Output	PNP NC / NO, programmable	4...20 mA, linear
Switching current [mA]	200	
Load $R_L$ [ $\Omega$ ]	200...500	
Supply voltage [V]	24 DC ±10%	
Current consumption [mA]	100	
Ambient temperature [°C]	0...+60	
Medium temperature [°C]	5...+60	
Medium conductivity [ $\mu\text{S}/\text{cm}$ ]	≥ 10 (water: ≥ 15)	≥ 20 (water: ≥ 30)
Reaction time [s]	0.5...8	
Programmable functions	switching point, hysteresis, switching output, time on/off delay analog range, impulse, averaging, access code	
Compressive strength [bar]	10	
Material	housing: PBT sensor: PVDF / AISI 316 Ti	
Protection [EN 60529]	IP 65	
Connection	M12 connector	
*Notice: Reference conditions according to EN 29104		
Accessories	mounting plate, connecting cable type SLG (page 1.78), adapter G1/4 (page 1.82)	

## Magnetic flowmeter • Digital display

### Series SDI - Magnetic flowmeter

**Measurement error <2%**

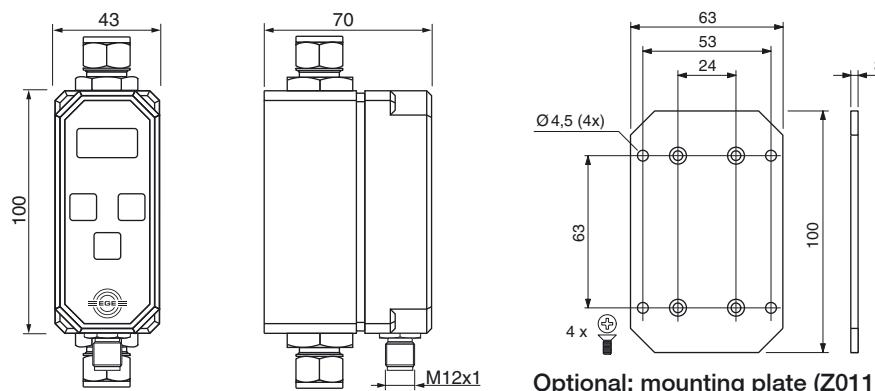
**Programmable**

**Analog and PNP output  
Impulse output**



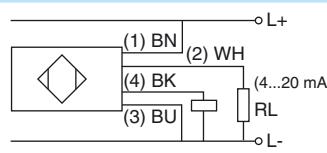
### Design

#### Dimensions



Optional: mounting plate (Z01178)

Working range [l/min]	0...40	0.2...80
Measurement error	0...5.0 l/min ≤ 0.1 l/min 5...40 l/min ≤ 2% of measurement value*	0...10.0 l/min ≤ 0.2 l/min 10.1...80 l/min ≤ 2% of measurement value*
ID-No.	P11322	P11323
Typ	SDI 853/1 GAPP	SDI 853/2 GAPP
Pulse output <sup>1</sup>	•	•
Outer diameter pipe [mm]	10	15
Pipe connection	tube fittings for steel tubes according to DIN 2391 / ISO 3304	
Output	PNP NC / NO, programmable	4...20 mA, linear
Switching current [mA]	200	
Load R <sub>L</sub> [Ω]	200...500	
Supply voltage [V]	24 DC ±10%	
Current consumption [mA]	100	
Ambient temperature [°C]	0...+60	
Medium temperature [°C]	5...+60	
Medium conductivity [µS/cm]	≥10 (water: ≥15)	≥20 (water: ≥30)
Reaction time [s]	0.5...8	
Programmable functions	switching point, hysteresis, switching output, time on/off delay analog range, impulse, averaging, access code	
Compressive strength [bar]	10	
Material	housing: PBT sensor: PVDF / AISI 316 Ti	
Protection [EN 60529]	IP 65	
Connection	M12 connector	
*Notice: Reference conditions according to EN 29104	<sup>1</sup> Impulses can be set to 1, 5, 10 und 50 ml/pulse (SDI 853...GAPP).	
Accessories	mounting plate, connecting cable type SLG (page 1.78), adapter G1/4 (page 1.82)	



## Remote control • Digital display

### Series SSD - Separate remote control and display

**Programmable**

**PNP output**

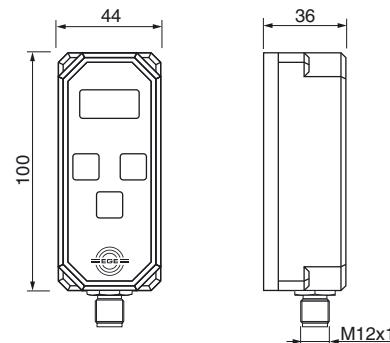
**Impulse input**



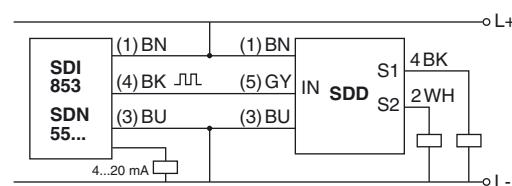
#### Design

##### Dimensions

#### Amplifier SSD 10936



Working range	[l/min]	display 0...80
Measurement error		-
ID-No.		S10936
Type		SDD 10936
Impulse input		1 ml/pulse or 5 ml/pulse
Output		2x  PNP
Switching current	[mA]	200
Load R <sub>L</sub>	[Ω]	-
Supply voltage	[V]	24 DC ±10%
Current consumption	[mA]	35
Ambient temperature	[°C]	0...+45
Medium temperature	[°C]	-
Medium conductivity	[µS/cm]	-
Reaction time	[s]	1
Programmable functions		switching point, hysteresis, switching output, time on/off delay access code, pulses
Compressive strength	[bar]	-
Material		housing: PBT / POM
Protection	[EN 60529]	IP 54
Connection		M12 connector, 5 pol.



#### Accessories

mounting plate, connecting cable type SLG (page 1.78)

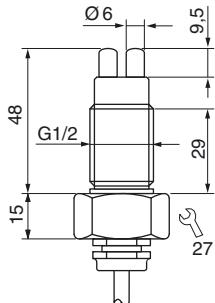
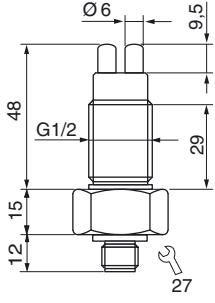
## Probe • Stainless steel

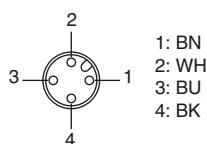
### Series LTZ

**G1/2 thread**

**Stainless steel**



Design	G1/2	G1/2
Dimensions		
Detection range [m/s]	0.5...30	0.5...30
Sensor length [mm]	48	48
ID-No.	P11100	P11101
Type	LTZ 421 K-A2	LTZ 421 S-A2
Medium temperature [°C]	-20...+80	
Temperature gradient [K/min]	20	
Start-up time typ. [s]	10...90	
Reaction time typ. [s]	2...30	
Switching-off time [s]	5...30	
Compressive strength [bar]	30	
Sensor material	AISI 303 • different materials on request	
Protection [EN 60529]	IP 68	IP 67
Connection	2 m PVC-cable 4x0.25 mm <sup>2</sup>	M12 connector



Amplifiers required: SKZ..., SKM..., see page 1.54 - 1.56

### Accessories

connecting cable type SLG 4-2, SLG 4-5, SLW 4-2, SLW 4-5, see page 1.78

## Compact models

### Series LN / LG - Air flow controller

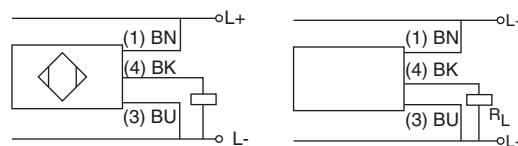
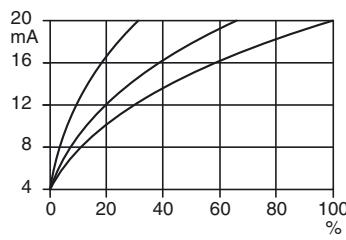
**DC 24 V**  
**PNP output**  
**Analog output**

**LED display**  
**Detection range 0.5...15 m/s**



Design	Ø20 mm		M18x1	M22x1
Dimensions				
Detection range [m/s]	0.5...15	0.5...15	0.5...15	0.5...15
Output				
ID-No.	P11096 *	P11097 *	P11237 *	P11240 *
Type	LN 520 GSP	LN 520 GA	LG 518 GSP	LG 518 GA
Switching current [mA]	200	-	200	200
Load $R_L$ [ $\Omega$ ]	-	200...500	-	200...500
Supply voltage [V]	24 DC $\pm 20\%$			
Current consumption [mA]	70			
Ambient temperature [ $^{\circ}$ C]	-20...+70			
Temperature gradient [K/min]	200			
Start-up time [s]	20...40			
Reaction time typ. [s]	2	3	2	3
Housing material	PBT	PBT	PBT / Br-Ni	PBT / Br-Ni
Display flow	LED			
Protection [EN 60529]	IP 67			
Connection	2 m PVC-cable 3x0.5 mm <sup>2</sup>			

\*



Accessories

flange Ø20 mm (Z01106), see page 1.81

# Air Flow Sensors



## Compact models • Hose connection

### Series LD 550 - Air flow controller

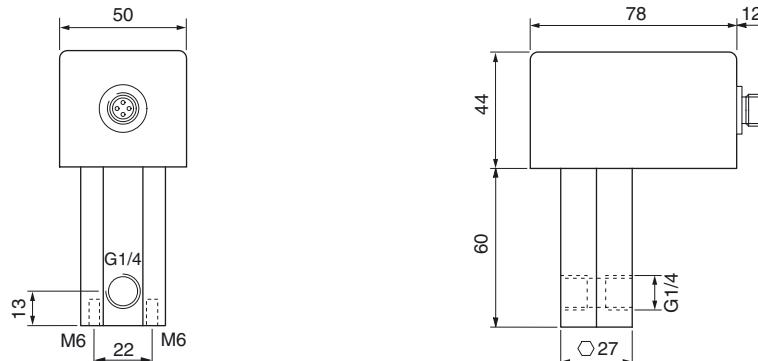
DC 24 V  
PNP output

Fast reaction time



#### Design

G1/4



Detection range [m/s] 0.3...15

Output



ID-No.

P11236

Type

LD 550 GSP

Supply voltage [V] 24 DC ±15%

Current consumption [mA] 100

Switching current [mA] 200

Voltage drop [V] 2

Load R<sub>L</sub> [Ω] –

Ambient temperature [°C] –20...+70

Temperature gradient [K/min] 400

Start-up time [s] 15

Reaction time typ. [s] 0.3

Compressive strength [bar] 10

Material AISI 303 / PBT

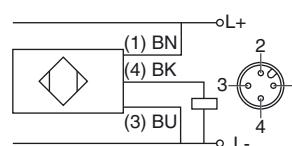
Protection [EN 60529] IP 67

Display flow LED-array

Connection M12 connector

Notice:

Only dry and clean  
air should be used



Accessories

connecting cable type SLG 3-2, SLG 3-5, SLW 3-2, SLW 3-5, see page 1.78

## Compact models

### Series LNZ - Air flow controller

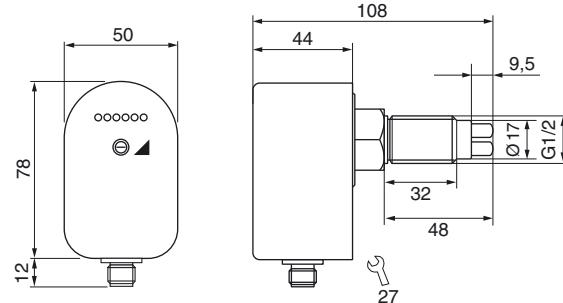
**DC 24 V**  
**Analog output**

**G1/2 thread**



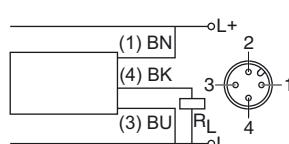
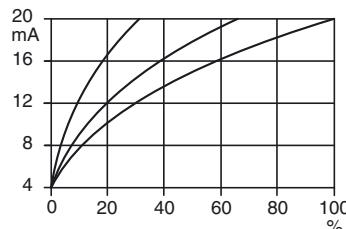
#### Design

#### Dimensions



Detection range [m/s]	0.5...30
Output	—○—
ID-No.	P11110*
Type	LNZ 450 GA-K
Supply voltage [V]	24 DC ±15 %
Current consumption [mA]	80
Current output [mA]	4...20
Load $R_L$ [Ω]	200...500
Ambient temperature [°C]	-20...+70
Medium temperature [°C]	-20...+80
Temperature gradient [K/min]	20
Start-up time typ. [s]	20...90
Reaction time typ. [s]	4...30
Compressive strength [bar]	30
Sensor material	AISI 303
Display flow	LED-array
Protection [EN 60529]	IP 67
Connection	2 m PVC-cable 3x0.5 mm²   M12 connector

\* US LISTED



#### Accessories

connecting cable type SLG 3-2, SLG 3-5, SLW 3-2, SLW 3-5, see page 1.78

# Air Flow Sensors



## Compact models

### Series LNZ - Air flow controller

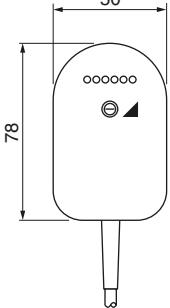
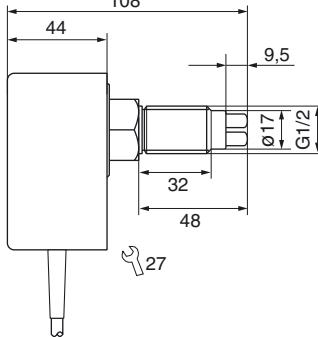
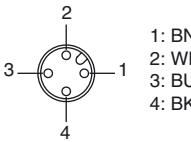
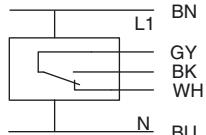
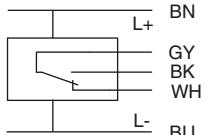
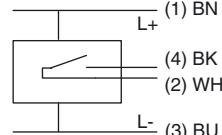
**AC 230 V • AC 115 V**

**DC 24 V**

**Relay output**

**G1/2 thread**



Design	G1/2		G1/2	
Dimensions	 			
Detection range [m/s]	0.5...30	0.5...30	0.5...30	0.5...30
Output				
ID-No.	P11102	P11103	P11104	P11105
Type	LNZ 450 WR1-K	LNZ 450 WR2-K	LNZ 450 GR-K	LNZ 450 GR-S
Supply voltage [V]	115 AC ±15%	230 AC ±15%	24 DC ±20%	
Current consumption [mA]	60	30	80	
Switching voltage [V]	250 AC / 60 DC		250 AC / 60 DC	
Switching current [A]	4 AC / 4 DC		4 AC / 4 DC	2 AC / 2 DC
Switching power max.	1000 VA / 60 W		1000 VA / 60 W	500 VA / 60 W
Ambient temperature [°C]	-20...+70		-20...+70	
Medium temperature [°C]	-20...+80		-20...+80	
Temperature gradient [K/min]	20		20	
Start-up time typ. [s]	10...90		10...90	
Reaction time typ. [s]	2...30		2...30	
Compressive strength [bar]	30		30	
Sensor material	AISI 303		AISI 303	
Housing material	PBT		PBT	
Display flow	LED-array		LED-array	
Protection [EN 60529]	IP 67		IP 67	
Connection	2 m PVC-cable 5x0.5 mm²	2 m PVC-cable 5x0.5 mm²	M12 connector	
 1: BN 2: WH 3: BU 4: BK	 L1 BN GY BK WH N BU	 L+ BN GY BK WH L- BU	 L+ (4) BK (2) WH L- (3) BU	
Accessories	connecting cable type SLG 4-2, SLG 4-5, SLW 4-2, SLW 4-5, see page 1.78			

## Compact models • Sleeve mounting

### Series LN - Air flow controller

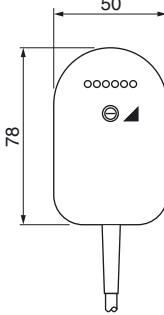
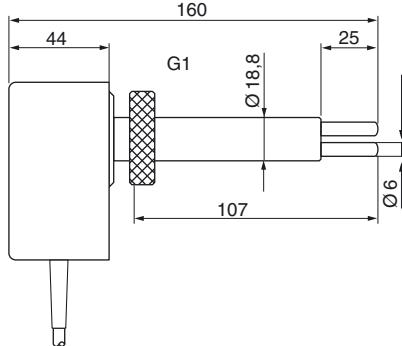
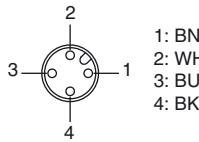
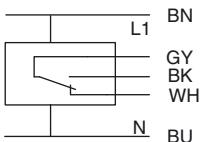
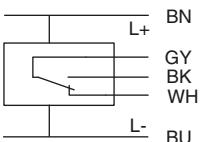
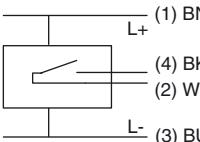
**AC 230 V • AC 115 V**

**DC 24 V**

**Relay output**

**Suitable for assembly  
thread pieces**



Design	G1	G1
<b>Dimensions</b>	 	
<b>Detection range [m/s]</b>	0.5...30	0.5...30
<b>Output</b>		
<b>ID-No.</b>	P11106	P11107
<b>Type</b>	LN 450 WR1-K	LN 450 WR2-K
<b>Supply voltage [V]</b>	115 AC ±15%	230 AC ±15%
<b>Current consumption [mA]</b>	60	30
<b>Switching voltage [V]</b>	250 AC / 60 DC	250 AC / 60 DC
<b>Switching current [A]</b>	4 AC / 4 DC	4 AC / 4 DC
<b>Switching power max.</b>	1000 VA / 60 W	1000 VA / 60 W
<b>Ambient temperature [°C]</b>	-20...+70	-20...+70
<b>Medium temperature [°C]</b>	-20...+80	-20...+80
<b>Temperature gradient [K/min]</b>	20	20
<b>Start-up time typ. [s]</b>	10...90	10...90
<b>Reaction time typ. [s]</b>	2...30	2...30
<b>Compressive strength [bar]</b>	3	3
<b>Sensor material</b>	AISI 303 / Delrin	AISI 303 / Delrin
<b>Housing material</b>	PBT	PBT
<b>Display flow</b>	LED-array	LED-array
<b>Protection [EN 60529]</b>	IP 67	IP 67
<b>Connection</b>	2 m PVC-cable 5x0.5 mm <sup>2</sup>	2 m PVC-cable 5x0.5 mm <sup>2</sup>
		
		
<b>Accessories</b>	<b>thread sleeve A 50..., see page 1.81</b>	

# Air Flow Sensors



## Compact models • Sleeve mounting

### Series LN - Air flow controller

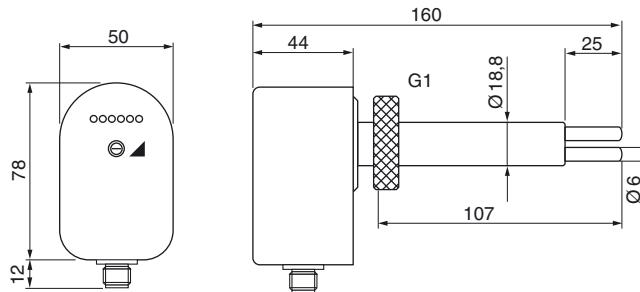
**DC 24 V**  
**Analog output**

**Suitable for assembly  
thread pieces**



#### Design

#### Dimensions



Detection range [m/s]

0.5...30

Output



ID-No.

P11098 \*

P11099 \*

Type

LN 450 GA-K

LN 450 GA-S

Supply voltage [V]

24 DC ±15%

Current consumption [mA]

80

Current output [mA]

4...20

Load R<sub>L</sub> [Ω]

200...500

Ambient temperature [°C]

-20...+70

Medium temperature [°C]

-20...+80

Temperature gradient [K/min]

20

Start-up time typ. [s]

20...90

Reaction time typ. [s]

4...30

Compressive strength [bar]

3

Sensor material

AISI 303 / Delrin

Display flow

LED-array

Protection [EN 60529]

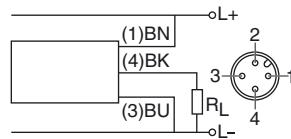
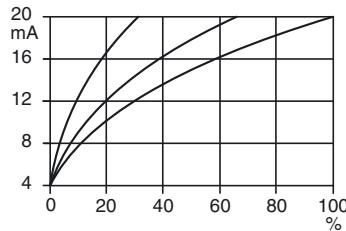
IP 67

Connection

2 m PVC-cable, 3x0.5 mm<sup>2</sup>

M12 connector

\* US LISTED



Accessories

thread sleeve A 50..., see page 1.81

## Inline-Compact • Air flow

### Series LDN - Air flow controller

**PNP output**

**Relay output**

**Analog output**

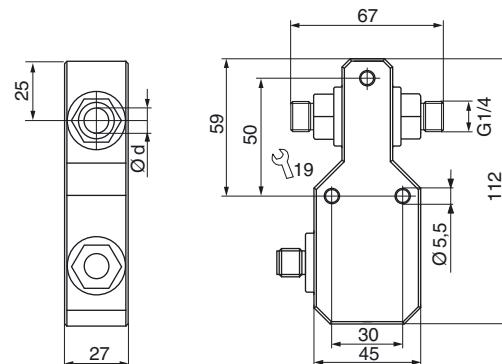
**G1/4 thread • Ø9 mm**

**Compressed-air monitoring**



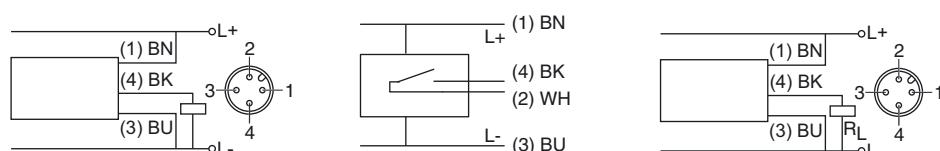
### Design

#### Dimensions



Detection range [m/s]	0.2...60
Working range [m/s]	0.5...40
Inner diameter d [mm]	9
Output	
ID-No.	P11299*
Type	LDN 510 GSP
Switching current [mA]	200
Switching voltage [V]	-
Load R <sub>L</sub> [Ω]	-
Supply voltage [V]	24 DC ±10%
Current consumption [mA]	<50
Ambient temperature [°C]	0...+60
Medium temperature [°C]	-20...+80
Temperature gradient [K/min]	20
Start-up time typ. [s]	10...30
Reaction time typ. [s]	1...20
Compressive strength [bar]	20
Display flow	LED-array
Material	housing: PBT sensor: AISI 316 Ti (A4)
Protection [EN 60529]	IP 67
Connection	M12 connector

\* US LISTED



### Accessories

connecting cable type SLG, SLW, SBG, SBW, see page 1.78

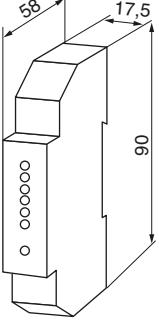
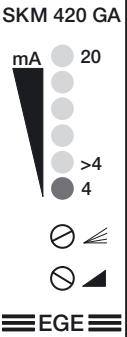
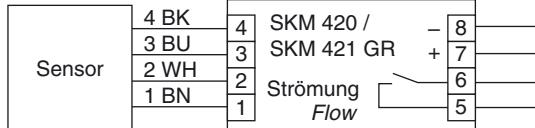
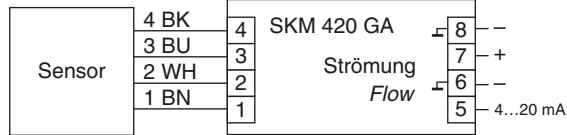
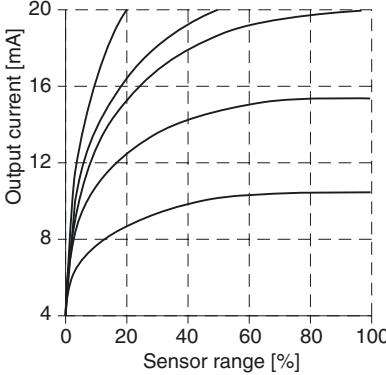
## Amplifiers

### Series SKM

**DC 24 V**  
**Analog output**  
**Relay output**

**LED display**



Design	SKM 420 GR	SKM 421 GR	SKM 420 GA
<i>Dimensions</i>			
ID-No.	P10530	P11067	P10820
Type	SKM 420 GR	SKM 421 GR (air flow)	SKM 420 GA
Output	 Relay	 Relay	 4...20 mA
Supply voltage [V]	24 DC ±20%		24 DC ±10%
Output	relay / NO		analog 4...20 mA
Switching voltage [V]	230 AC / 250 DC		-
Switching current [A]	1 AC / 1 DC		-
Switching power max.	125 VA / 60 W		-
Load R <sub>L</sub> [Ω]	-		50...500
Ambient temperature [°C]	-20...+60		-20...+60
Protection [EN 60529]	IP 20 IP 40		IP 20 IP 40
Terminal housing			
			
			
			
			

## Amplifiers

### Series SKM

**AC 85 V...AC 260 V**

**DC 24 V**

**Relay output**

**Programming with push-buttons**

**Automatic adjustment**



Design	SKM 522 WR	SKM 522 GR																																								
Dimensions	<p>122 100 22,5</p>																																									
ID-No.	P11336	P11337																																								
Type	SKM 522 WR	SKM 522 GR																																								
Output	 Relay	 Relay																																								
Supply voltage [V]	85 AC...260 AC	24 DC ±20%																																								
Turn off delay [s]	0...20 programmable																																									
Output	2x relay / change-over																																									
Switching voltage [V]	250 AC / 60 DC																																									
Switching current [A]	4 AC / 4 DC																																									
Switching power max.	1000 VA / 60 W																																									
Ambient temperature	-20...+60																																									
Additional functions	cable break monitoring, turn off delay																																									
Protection [EN 60529]	terminal: IP 20 / housing: IP 40																																									
Connection	terminal screws																																									
	<table border="1"> <tr> <td>Sensor</td> <td>8</td> <td>SKM 522</td> <td>L1/L+</td> <td>16</td> </tr> <tr> <td></td> <td>7</td> <td></td> <td>N/L-</td> <td>15</td> </tr> <tr> <td></td> <td>6</td> <td></td> <td></td> <td>14</td> </tr> <tr> <td></td> <td>5</td> <td></td> <td></td> <td>13</td> </tr> <tr> <td>4 BK</td> <td>4</td> <td></td> <td></td> <td>12</td> </tr> <tr> <td>3 BU</td> <td>3</td> <td></td> <td></td> <td>11</td> </tr> <tr> <td>2 WH</td> <td>2</td> <td>Fehler failure</td> <td></td> <td>10</td> </tr> <tr> <td>1 BN</td> <td>1</td> <td>Strömung flow</td> <td></td> <td>9</td> </tr> </table>	Sensor	8	SKM 522	L1/L+	16		7		N/L-	15		6			14		5			13	4 BK	4			12	3 BU	3			11	2 WH	2	Fehler failure		10	1 BN	1	Strömung flow		9	
Sensor	8	SKM 522	L1/L+	16																																						
	7		N/L-	15																																						
	6			14																																						
	5			13																																						
4 BK	4			12																																						
3 BU	3			11																																						
2 WH	2	Fehler failure		10																																						
1 BN	1	Strömung flow		9																																						

## Amplifiers

### Series SKZ

**AC 230 V • AC 115 V**

**DC 24 V**

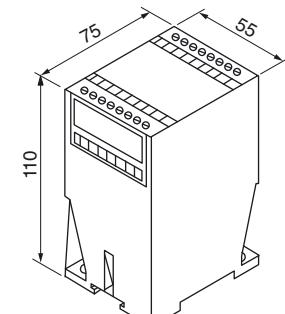
**Relay output**

**LED display**

**Temperature control**

**Turn off delay**



Design	SKZ 400 WR	SKZ 400 WR-115	SKZ 400 GR
Dimensions			
ID-No.	P10501	P10502	P10503
Type	SKZ 400 WR	SKZ 400 WR -115	SKZ 400 GR
Output	 Relay	 Relay	 Relay
Supply voltage [V]	230 AC +10/-20%	115 AC +10/-15% -20...+100 adjustable	24 DC ±20%
Temperature [°C]		0...25 adjustable	
Turn off delay [s]		0...25 adjustable	
Output		2x relay / change-over	
Switching voltage [V]		250 AC / 60 DC	
Switching current [A]		4 AC / 4 DC	
Switching power max.		1000 VA / 60 W	
Ambient temperature [°C]		-20...+60	
Protection [EN 60529]		terminal: IP 20 / housing: IP 40	
Connection		terminal screws	



## Sensors

**Gas: Zone 0 - Zone 1**

**Dust: Zone 20 - Zone 21 - Zone 22**

# Flow Sensors



- Probe • Short thread • Zone 0 - 1

## Series STS / ST

II 1/2G Ex ia IIC T6

II 2G Ex ib IIC T6

Category 1 / Category 2

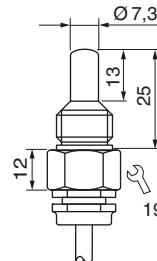
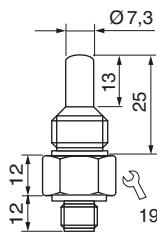
G1/4 thread



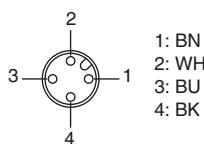
### Design

### G1/4

#### Dimensions



Detection range [cm/s]	water 1...100 / oil 3...200				
Sensor length [mm]	25 fixed cable	25 plug	25 fixed cable	25 plug	25 fixed cable
ID-No.	P11140	P11164	P11144	P11170	P11176
Type	STS 101 K	STS 101 S	ST 101 K	ST 101 S	ST 101 KH
Medium temperature [°C]	-20...+60		-20...+85		+10...+120
Zone	0		1		1
Ex marking	II 1/2G Ex ia IIC T6		II 2G Ex ib IIC T6		II 2G Ex ib IIC T6
Certificate No.	TÜV 98 ATEX 1298 X		TÜV 97 ATEX 1218		TÜV 97 ATEX 1218
Ambient temperature [°C] for T-classes	T6: 45 T4: 60 T5: 60 T3: 60		T6: 50 T4: 85 T5: 65 T3: 85		T6: 50 T4: 100 T5: 65 T3: 120
Maximum values	$P_i = 0.69 \text{ W}$ $C_i = \text{negligibly small}$ $L_i = \text{negligibly small}$				
Temperature gradient [K/min]	250				
Start-up time typ. [s]	8 (2...18)				
Reaction time typ. [s]	2 (1...13)				
Compressive strength [bar]	60				
Sensor material	AISI 316 Ti • different materials on request				
Protection [EN 60529]	cable: IP 68 / plug: IP 67				
Connection	2 m PUR-cable 4x0.25 mm <sup>2</sup> / M12 connector			2 m FEP-cable 4x0.25 mm <sup>2</sup>	



### Notice

for the connection to amplifiers SZA..., SEA..., SS 400, see page 1.72 - 1.76

# Flow Sensors



## Ex - Probe • Standard thread • Zone 0 - 1

### Series STS / ST

II 1/2G Ex ia IIC T6

II 2G Ex ib IIC T6

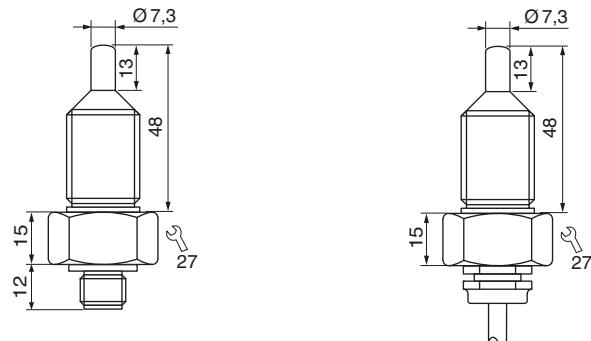
Category 1 / Category 2

G1/2 thread

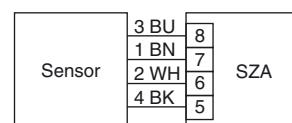
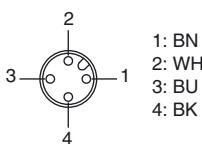


#### Design

#### Dimensions



Detection range [cm/s]	water 1...100 / oil 3...200				
Sensor length [mm]	48 fixed cable	48 plug	48 fixed cable	48 plug	48 fixed cable
ID-No.	P11142	P11166	P11146	P11172	P11180
Type	STS 103 K	STS 103 S	ST 103 K	ST 103 S	ST 103 KH
Medium temperature [°C]	-20...+60		-20...+85		+10...+120
Zone	0		1		1
Ex marking	II 1/2G Ex ia IIC T6		II 2G Ex ib IIC T6		II 2G Ex ib IIC T6
Certificate No.	TÜV 98 ATEX 1298 X		TÜV 97 ATEX 1218		TÜV 97 ATEX 1218
Ambient temperature [°C] for T-classes	T6: 45 T4: 60 T5: 60 T3: 60		T6: 50 T4: 85 T5: 65 T3: 85		T6: 50 T4: 100 T5: 65 T3: 120
Maximum values	$P_i = 0.69 \text{ W}$ $C_i = \text{negligibly small}$ $L_i = \text{negligibly small}$				
Temperature gradient [K/min]	250				
Start-up time typ. [s]	8 (2...18)				
Reaction time typ. [s]	2 (1...13)				
Compressive strength [bar]	60				
Sensor material	AISI 316 Ti • different materials on request				
Protection [EN 60529]	cable: IP 68 / plug: IP 67				
Connection	2 m PUR-cable 4x0.25 mm <sup>2</sup> / M12 connector				
	2 m FEP-cable 4x0.25 mm <sup>2</sup>				



#### Notice

for the connection to amplifiers SZA..., SEA..., SS 400, see page 1.72 - 1.76

# Flow Sensors



**(Ex) - Probe • Short thread • Zone 0 - 1**

## Series STS / ST

**(Ex) II 1/2G Ex ia IIC T6**

**(Ex) II 2G Ex ib IIC T6**

**Category 1 / Category 2**

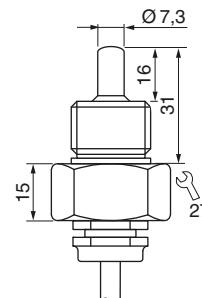
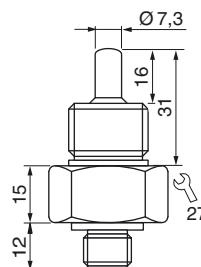
**G1/2 thread**



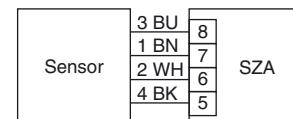
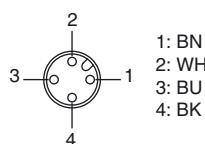
### Design

**G1/2**

### Dimensions



Detection	[cm/s]	water 1...100 / oil 3...200				
Sensor length	[mm]	31 fixed cable	31 plug	31 fixed cable	31 plug	31 fixed cable
ID-No.		P11141	P11165	P11145	P11171	P11178
Type		STS 102 K	STS 102 S	ST 102 K	ST 102 S	ST 102 KH
Medium temperature	[°C]	-20...+60		-20...+85		+10...+120
Zone		0		1		1
Ex marking		II 1/2G Ex ia IIC T6		II 2G Ex ib IIC T6		II 2G Ex ib IIC T6
Certificate No.		TÜV 98 ATEX 1298 X		TÜV 97 ATEX 1218		TÜV 97 ATEX 1218
Ambient temperature	[°C]	T6: 45 T4: 60		T6: 50 T4: 85		T6: 50 T4: 100
for T-classes		T5: 60 T3: 60		T5: 65 T3: 85		T5: 65 T3: 120
Maximum values		$P_i = 0.69 \text{ W}$ $C_i = \text{negligibly small}$ $L_i = \text{negligibly small}$				
Temperature gradient [K/min]		250				
Start-up time typ.	[s]	8 (2...18)				
Reaction time typ.	[s]	2 (1...13)				
Compressive strength	[bar]	60				
Sensor material		AISI 316 Ti • different materials on request				
Protection	[EN 60529]	cable: IP 68 / plug: IP 67				
Connection		2 m PUR-cable 4x0.25 mm <sup>2</sup> / M12 connector			2 m FEP-cable 4x0.25 mm <sup>2</sup>	



### Notice

for the connection to amplifiers SZA..., SEA..., SS 400, see page 1.72 - 1.76

## - Probe • Short thread • Zone 0 - 1

### Series STS / ST

II 1/2G Ex ia IIC T6

II 2G Ex ib IIC T6

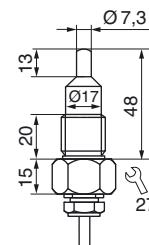
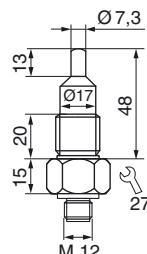
Category 1 / Category 2

G1/2 short thread

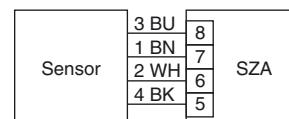
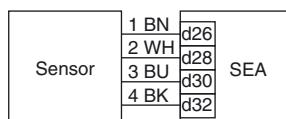
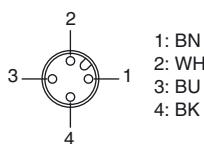


#### Design

#### Dimensions



Detection range [cm/s]	water 1...100 / oil 3...200				
Sensor length [mm]	48 fixed cable	48 plug	48 fixed cable	48 plug	48 fixed cable
ID-No.	P11186	P11187	P11192	P11193	P11198
Type	STS 110 K	STS 110 S	ST 110 K	ST 110 S	ST 110 KH
Medium temperature [°C]	-20...+60		-20...+85		+10...+120
Zone	0		1		1
Ex marking	II 1/2G Ex ia IIC T6		II 2G Ex ib IIC T6		II 2G Ex ib IIC T6
Certificate No.	TÜV 98 ATEX 1298 X		TÜV 97 ATEX 1218		TÜV 97 ATEX 1218
Ambient temperature [°C] for T-classes	T6: 45 T4: 60 T5: 60 T3: 60		T6: 50 T4: 85 T5: 65 T3: 85		T6: 50 T4: 100 T5: 65 T3: 120
Maximum values	$P_i = 0.69 \text{ W}$ $C_i = \text{negligibly small}$ $L_i = \text{negligibly small}$				
Temperature gradient [K/min]	250				
Start-up time typ. [s]	8 (2...18)				
Reaction time typ. [s]	2 (1...13)				
Compressive strength [bar]	60				
Sensor material	AISI 316 Ti • different materials on request				
Protection [EN 60529]	cable: IP 68 / plug: IP 67				
Connection	2 m PUR-cable 4x0.25 mm <sup>2</sup> / M12 connector				
	2 m FEP-cable 4x0.25 mm <sup>2</sup>				



#### Notice

for the connection to amplifiers SZA..., SEA..., SS 400, see page 1.72 - 1.76

# Flow Sensors



**(Ex) - Probe • Terminal clamps • Zone 0 - 1**

## Series STSEX

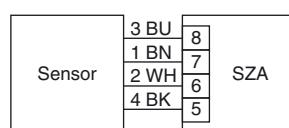
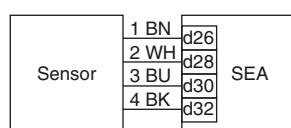
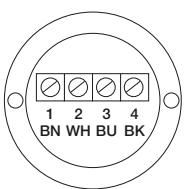
**(Ex) II 1/2G Ex ia IIC T6**  
**Category 1 / Category 2**

**G3/4 thread**  
**NPT3/4 thread**

**Terminal clamps**



Design		G3/4	NPT3/4
Dimensions			
Detection range [cm/s]		water 1...100 / oil 3...200	water 1...100 / oil 3...200
Sensor length [mm]		68	68
ID-No.		P11268	P11269
Type		STSEX 01	STSEX 02
Medium temperature [°C]		-20...+60	
Zone		0/1	
Ex marking		II 1/2G Ex ia IIC T6	
Certificate No.		TÜV 98 ATEX 1298 X	
Ambient temperature [°C] for T-classes	Zone 0	T6: 45 T5: 60 T4: 60	
	Zone 1	T6: 45 T5: 60 T4: 80	
Maximum values		Pi = 0.69 W Ci = negligibly small Li = negligibly small	
Housing material		AISI 316 Ti • different materials on request	
Protection [EN 60529]		IP 67	
Connection		terminal clamps: 2 m PVC-cable 4x0.75 mm² is part of delivery	



Notice

for the connection to amplifiers SZA..., SEA..., SS 400, see page 1.72 - 1.76

# Flow Sensors



**Ex - Probe • 80 mm with flange • Zone 0 - 1**

## Series STS / ST

**Ex II 1/2G Ex ia IIC T6**

**Ex II 2G Ex ib IIC T6**

**Category 1 / Category 2**

**Sensor with G1/2 thread**

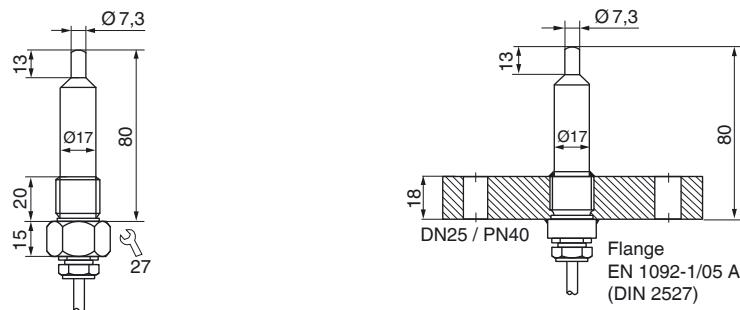
**Sensor welded with standard flange**



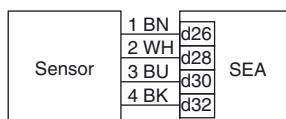
### Design

**L= 80 mm**

#### Dimensions



Detection range [cm/s]	water 1...100 / oil 3...200					
Sensor length [mm]	80	80	80	80	80	80
Process connection	thread G1/2	flange	thread G1/2	flange	thread G1/2	flange
ID-No.	P11188	P11191	P11194	P11197	P11200	P11203
Type	STS 110 K-L80	STS 111 K-L80	ST 110 K-L80	ST 111 K-L80	ST 110 KH-L80	ST 111 KH-L80
Medium temperature [°C]	-20...+60		-20...+85		+10...+120	
Zone	0		1		1	
Ex marking	II 1/2G Ex ia IIC T6		II 2G Ex ib IIC T6		II 2G Ex ib IIC T6	
Certificate No.	TÜV 98 ATEX 1298 X		TÜV 97 ATEX 1218		TÜV 97 ATEX 1218	
Ambient temperature [°C] for T-classes	T6: 45 T4: 60 T5: 60 T3: 60		T6: 50 T4: 85 T5: 65 T3: 85		T6: 50 T4: 100 T5: 65 T3: 120	
Maximum values	$P_i = 0.69 \text{ W}$ $C_i = \text{negligibly small}$ $L_i = \text{negligibly small}$					
Temperature gradient [K/min]	250					
Start-up time typ. [s]	8 (2...18)					
Reaction time typ. [s]	2 (1...13)					
Compressive strength [bar]	60					
Sensor material	AISI 316 Ti • different materials on request					
Protection [EN 60529]	IP 68					
Connection	2 m PUR-cable 4x0.25 mm <sup>2</sup>				2 m FEP-cable 4x0.25 mm <sup>2</sup>	



### Notice

for the connection to amplifiers SZA..., SEA..., SS 400, see page 1.72 - 1.76

# Flow Sensors



- Probe • 110 mm with flange • Zone 0 - 1

## Series STS / ST

II 1/2G Ex ia IIC T6

II 2G Ex ib IIC T6

Category 1 / Category 2

Sensor with G1/2 thread

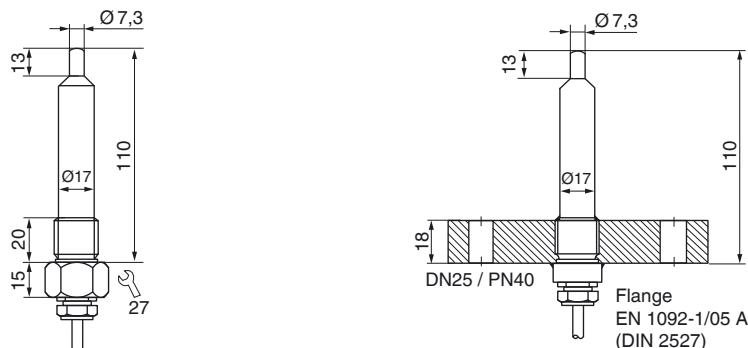
Sensor welded with standard flange



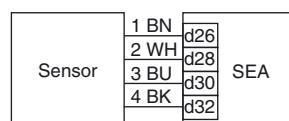
### Design

L= 110 mm

### Dimensions



Detection range [cm/s]	water 1...100 / oil 3...200					
Sensor length [mm]	110	110	110	110	110	110
Process connection	thread G1/2	flange	thread G1/2	flange	thread G1/2	flange
ID-No.	P11189	P11148	P11195	P11150	P11201	P11204
Type	STS 110 K-L110	STS 111 K-L110	ST 110 K-L110	ST 111 K-L110	ST 110 KH-L110	ST 111 KH-L110
Medium temperature [°C]	-20...+60		-20...+85		+10...+120	
Zone	0		1		1	
Ex marking	II 1/2G Ex ia IIC T6		II 2G Ex ib IIC T6		II 2G Ex ib IIC T6	
Certificate No.	TÜV 98 ATEX 1298 X		TÜV 97 ATEX 1218		TÜV 97 ATEX 1218	
Ambient temperature [°C] for T-classes	T6: 45 T4: 60 T5: 60 T3: 60		T6: 50 T4: 85 T5: 65 T3: 85		T6: 50 T4: 100 T5: 65 T3: 120	
Maximum values	$P_i = 0.69 \text{ W}$ $C_i = \text{negligibly small}$ $L_i = \text{negligibly small}$					
Temperature gradient [K/min]	250					
Start-up time typ. [s]	8 (2...18)					
Reaction time typ. [s]	2 (1...13)					
Compressive strength [bar]	60					
Sensor material	AISI 316 Ti • different materials on request					
Protection [EN 60529]	IP 68					
Connection	2 m PUR-cable 4x0.25 mm <sup>2</sup>				2 m FEP-cable 4x0.25 mm <sup>2</sup>	



### Notice

for the connection to amplifiers SZA..., SEA..., SS 400, see page 1.72 - 1.76

# Flow Sensors



**Ex - Probe • 140 mm with flange • Zone 0 - 1**

## Series STS / ST

**Ex II 1/2G Ex ia IIC T6**

**Ex II 2G Ex ib IIC T6**

**Category 1 / Category 2**



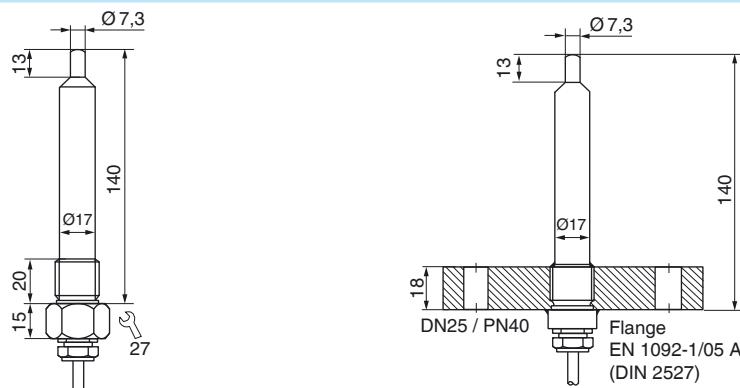
**Sensor with G1/2 thread**

**Sensor welded with standard flange**

### Design

**L= 140 mm**

### Dimensions



Detection range [cm/s]	water 1...100 / oil 3...200					
Sensor length [mm]	140	140	140	140	140	140
Process connection	thread G1/2	flange	thread G1/2	flange	thread G1/2	flange
ID-No.	P11190	P11149	P11196	P11151	P11202	P11205
Type	STS 110 K-L140	STS 111 K-L140	ST 110 K-L140	ST 111 K-L140	ST 110 KH-L140	ST 111 KH-L140
Medium temperature [°C]	-20...+60		-20...+85		+10...+120	
Zone	0		1		1	
Ex marking	II 1/2G Ex ia IIC T6		II 2G Ex ib IIC T6		II 2G Ex ib IIC T6	
Certificate No.	TÜV 98 ATEX 1298 X		TÜV 97 ATEX 1218		TÜV 97 ATEX 1218	
Ambient temperature [°C] for T-classes	T6: 45 T4: 60 T5: 60 T3: 60		T6: 50 T4: 85 T5: 65 T3: 85		T6: 50 T4: 100 T5: 65 T3: 120	
Maximum values	$P_i = 0.69 \text{ W}$ $C_i = \text{negligibly small}$ $L_i = \text{negligibly small}$					
Temperature gradient [K/min]	250					
Start-up time typ. [s]	8 (2...18)					
Reaction time typ. [s]	2 (1...13)					
Compressive strength [bar]	60					
Sensor material	AISI 316 Ti • different materials on request					
Protection [EN 60529]	IP 68					
Connection	2 m PUR-cable 4x0.25 mm <sup>2</sup>				2 m FEP-cable 4x0.25 mm <sup>2</sup>	



### Note

for the connection to amplifiers SZA..., SEA..., SS 400, see page 1.72 - 1.76

# Flow Sensors



## - Inline-Sensor • Zone 1

### Series SD 4 Ex / SD 9 Ex

II 2G Ex ib IIC T6...T4

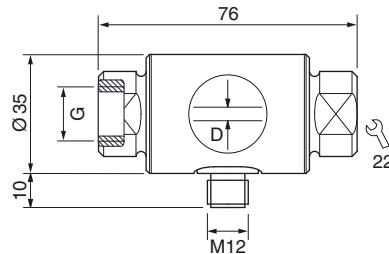
G1/4 thread  
M12 thread  
M16 thread



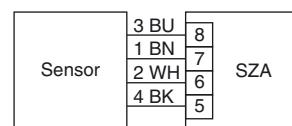
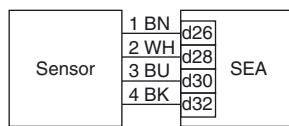
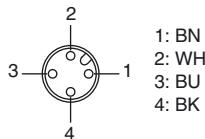
#### Design

#### SD

#### Dimensions



Detection range water	10...150			50...900
Detection range oil [ml/min]	25...300			150...1800
Thread G	M12	M16	G1/4	M16
Inner diameter D	3.5	3.5	3.5	9.3
ID-No.	P11091	P11092	P11117	P11093
Type	SD 4 Ex M12	SD 4 Ex M16	SD 4 Ex G1/4	SD 9 Ex M16
Medium temperature [°C]			-20...+70	
Ex marking	II 2G Ex ib IIC T6...T4			
Certificate No.	TÜV 96 ATEX 1094			
Ambient temperature [°C] for T-classes		T6: 50	T5: 65	T4: 70
Maximum values	$P_i = 0.69 \text{ W}$ $C_i = \text{negligibly small}$ $L_i = \text{negligibly small}$			
Start-up time typ. [s]	8 (2...15)			
Reaction time typ. [s]	2 (1...15)			
Compressive strength [bar]	6			
Sensor material	AISI 316 Ti • different materials on request			
Protection [EN 60529]	IP 67			
Connection	M12 connector			



#### Accessories

transition parts SDA M16-..., see page 1.82   tube fitting SV-M... on request

# Air Flow Sensors



## - Probe • Zone 0/20

### Series STS

Dust II 1D T 137 °C  
Gas II 1/2G Ex ia IIC T4

G1/2 thread  
Stainless steel



Design	G1/2	G1/2
Dimensions	<p>Technical drawing showing dimensions for G1/2 probe:</p> <ul style="list-style-type: none"> <li>Total length: 65 mm</li> <li>Shaft length: 25 mm</li> <li>Shaft diameter: Ø 6.7 mm</li> <li>Shaft thickness: 15 mm</li> <li>Shaft connection: G1/2</li> <li>Shaft base: 15 mm</li> <li>Shaft base thickness: 27 mm</li> </ul>	<p>Technical drawing showing dimensions for G1/2 probe:</p> <ul style="list-style-type: none"> <li>Total length: 65 mm</li> <li>Shaft length: 25 mm</li> <li>Shaft diameter: Ø 6.7 mm</li> <li>Shaft thickness: 15 mm</li> <li>Shaft connection: G1/2</li> <li>Shaft base: 12 mm</li> <li>Shaft base thickness: 27 mm</li> </ul>
Detection range [m/s]	2...25	2...25
Output	fixed cable	plug
ID-No.	P11152	P11206
Type	STS 212 K	STS 212 S
Medium temperature [°C]	-20...+60	
Zone	0/20	
Ex marking	II 1D IP67 T137 °C / II 1/2G Ex ia IIC T4	
Certificate No.	TÜV 02 ATEX 1816 X	
Ambient temperature [°C] for T-classes	T4: 45 T3: 60	
Maximum values	$P_i = 0.69 \text{ W}$ $C_i = \text{negligibly small}$ $L_i = \text{negligibly small}$	
Temperature gradient [K/min]	1	
Start-up time typ. [s]	10...40	
Reaction time typ. [s]	5 (2...30)	
Compressive strength [bar]	10	
Sensor material	AISI 316 Ti • different materials on request	
Protection [EN 60529]	IP 68	IP 67
Connection	2 m PUR-cable 4x0.25 mm <sup>2</sup> / M12 connector	



#### Notice

for the connection to amplifiers SZA..., SEA..., SS 400, see page 1.72 - 1.76

# Air Flow Sensors



## - Probe • Zone 0 - 1

### Series STS

Dust II 1D T 100 °C  
Gas II 1/2G Ex ia IIC T4

G1/2 thread  
Stainless steel

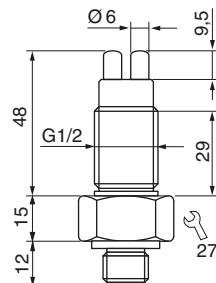
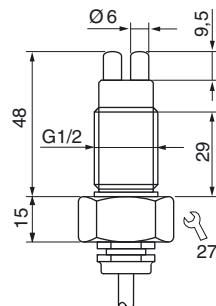
High temperature 120 °C



### Design

### G1/2

#### Dimensions



Detection range [m/s]	2...25		
Output	fixed cable	plug	fixed cable
ID-No.	P11153	P11207	P11212
Type	STS 215 K	STS 215 S	STS 215 KH
Medium temperature [°C]	-20...+60	+10...+60	+10...+120
Zone	0/20	0	1/2
Ex marking	II 1D IP 67 T 100 °C / II 1/2G Ex ia IIC T4	II 1/2G Ex ia IIC T4	
Certificate No.	TÜV 02 ATEX 1816 X	TÜV 02 ATEX 1816 X	
Ambient temperature [°C] for T-classes	T4: 60 T3: 60	T4: 60 T3: 60	T4: 95 T3: 120
Maximum values	Pi = 0.69 W Ci = negligibly small Li = negligibly small		
Temperature gradient [K/min]	10		
Start-up time typ. [s]	5...20		
Reaction time typ. [s]	3 (2...30)		
Compressive strength [bar]	10		
Sensor material	AISI 316 Ti • different materials on request		
Protection [EN 60529]	IP 68	IP 67	IP 68
Connection	2 m PUR-cable 4x0.25 mm²	M12 connector	2 m FEP-cable 4x0.25 mm²



### Notice

for the connection to amplifiers SZA..., SEA..., SS 400, see page 1.72 - 1.76

# Air Flow Sensors



## Dust - Compact model • Zone 22

### Series LG - Air flow controller

**Dust II 3D IP65 T 120 °C X**

**DC 24 V**  
**PNP output**  
**Analog output**

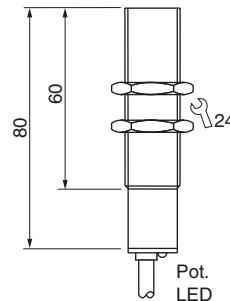
**Detection range 0,5...15 m/s**



#### Design

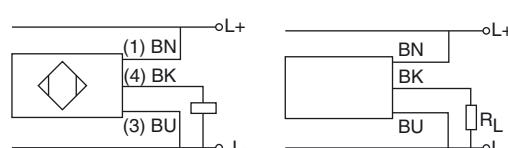
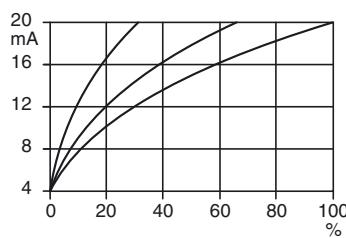
M18x1

#### Dimensions



Detection range	[m/s]	0,5...15
Output		PNP 4...20 mA
ID- No.	P11311	P11312
Type	LG 518 GSP-EX22 *	LG 518 GA-EX22 *
Ex marking	II 3D IP65 T 120 °C X	II 3D IP65 T 120 °C X
Supply voltage	[V]	24 DC ±20%
Switching current	[mA]	200
Load R <sub>L</sub>	[Ω]	–
Current consumption	[mA]	70
Ambient temperature	[°C]	–20...+70
Temperature gradient	[K/min]	200
Start-up time	[s]	20...40
Reaction time typ.	[s]	2
Housing material		PBT / Br-Ni
Display flow		LED
Protection	[EN 60529]	IP 67
Connection		2 m PVC-cable 3x0.5 mm <sup>2</sup>

\* US LISTED



#### Accessories

flange Ø 20 (Z01106), see page 1.81

# Air Flow Sensors



## Dust - Compact model • Zone 22

### Series LNZ - Air flow controller

**Dust II 3D IP 65 T 90 °C X**

**AC 230 V • AC 115 V**

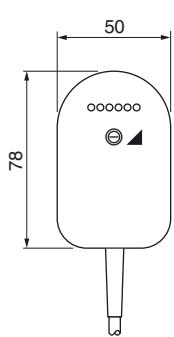
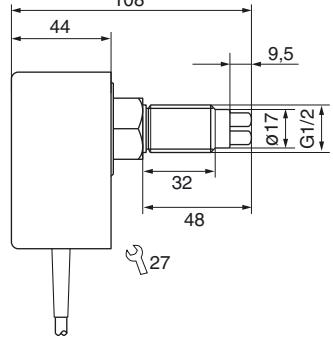
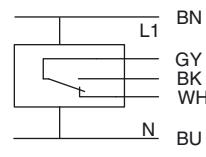
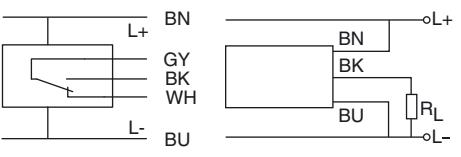
**DC 24 V**

**Relay output**

**Analog output**



**Detection range 0.5...30 m/s**

Design	G1/2	G1/2
Dimensions	 	
Detection range [m/s]	0.5...30	0.5...30
Output		
ID-No.	P11303	P11304
Type	LNZ 450 WR1-EX22	LNZ 450 WR2-EX22
Ex marking	II 3D IP 65 T 90 °C X	II 3D IP 65 T 90 °C X
Supply voltage [V]	115 AC ±15%	230 AC ±15%
Current consumption [mA]	60	30
Current output [mA]	-	-
Load R <sub>L</sub> [Ω]	-	-
Switching voltage [V]	250 AC / 60 DC	250 AC / 60 DC
Switching current [A]	4 AC / 4 DC	4 AC / 4 DC
Switching power max.	1000 VA / 60 W	1000 VA / 60 W
Ambient temperature [°C]	-20...+70	-20...+70
Medium temperature [°C]	-20...+80	-20...+80
Temperature gradient [K/min]	20	20
Start-up time typ. [s]	10...90	10...90
Reaction time typ. [s]	2...30	2...30
Compressive strength [bar]	30	30
Material	Housing: PBT Sensor 1.4305	Housing: PBT Sensor 1.4305
Display flow	LED-array	LED-array
Protection [EN 60529]	IP 67	IP 67
Connection	2 m PVC-cable 5x0.5 mm <sup>2</sup>	2 m PVC-cable 5x0.5 mm <sup>2</sup>
*		

# Air Flow Sensors



## Dust - Compact model • Zone 22

### Series LN - Air flow controller

**Dust II 3D IP65 T90 °C X**

**AC 230 V • AC 115 V**

**DC 24 V**

**Relay output**

**Analog output**

**Detection range 0.5...30 m/s**



Design	G1	G1		
Dimensions	 			
Detection range [m/s]	0.5...30	0.5...30		
Output				
ID-No.	P11307	P11308	P11309	P11310 *
Type	LN 450 WR1-EX22	LN 450 WR2-EX22	LN 450 GR-EX22	LN 450 GA-EX22
Ex marking	II 3D IP65 T90 °C X	II 3D IP65 T90 °C X	II 3D IP65 T90 °C X	II 3D IP65 T90 °C X
Supply voltage [V]	115 AC ±15%	230 AC ±15%	24 DC ±20%	24 DC ±15%
Current consumption [mA]	60	30	80	80
Current output [mA]	-	-	-	4...20
Load R <sub>L</sub> [Ω]	-	-	-	200...500
Switching voltage [V]	250 AC / 60 DC	250 AC / 60 DC	250 AC / 60 DC	-
Switching current [A]	4 AC / 4 DC	4 AC / 4 DC	4 AC / 4 DC	-
Switching power max.	1000 VA / 60 W	1000 VA / 60 W	1000 VA / 60 W	-
Ambient temperature [°C]	-20...+70	-20...+70	-20...+70	-20...+70
Medium temperature [°C]	-20...+80	-20...+80	-20...+80	-20...+80
Temperature gradient [K/min]	20	20	20	20
Start-up time typ. [s]	10...90	10...90	10...90	20...90
Reaction time typ. [s]	2...30	2...30	2...30	4...30
Compressive strength [bar]	3	3	3	3
Material	Housing: PBT Sensor 1.4305 / Delrin	Housing: PBT Sensor 1.4305 / Delrin	Housing: PBT Sensor 1.4305 / Delrin	
Display flow	LED-array	LED-array	LED-array	
Protection [EN 60529]	IP 67	IP 67	IP 67	
Connection	2 m PVC-cable 5x0.5 mm <sup>2</sup>	2 m PVC-cable 5x0.5 mm <sup>2</sup>	2 m PVC-cable 3x0.5 mm <sup>2</sup>	
*				

# Flow Sensors



## - Amplifier

### Series SZA

II (1) GD [Ex ia] IIC

AC 230 V • AC 115 V

DC 24 V

Relay output

Analog output



Cable break and short circuit monitoring

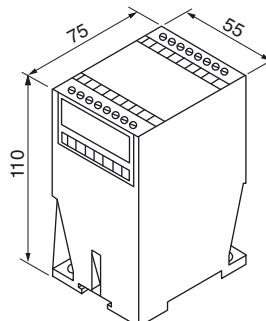
Turn off delay

### Design

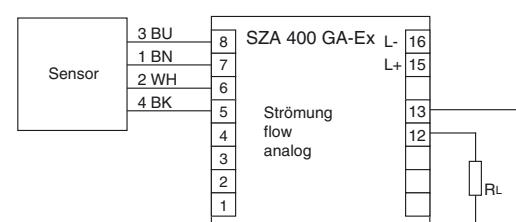
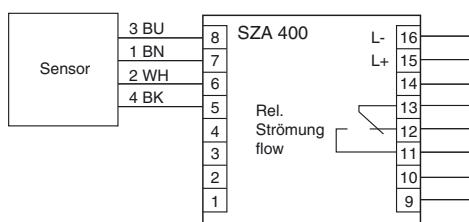
### SZA 400 Ex...

### SZA 400 GA-Ex

### Dimensions



ID-No.	P10706	P10707	P10708	P11257
Type	SZA 400 Ex-230	SZA 400 Ex-115	SZA 400 Ex-24	SZA 400 GA-Ex
Output	Relay	Relay	Relay	4...20 mA
Supply voltage [V]	230 AC ±10%	115 AC ±10%	24 DC ±15%	24 DC ±15%
Ex marking	II (1) GD [Ex ia] IIC			II (1) GD [Ex ia] IIC
Certificate No.	TÜV 96 ATEX 1097			TÜV 02 ATEX 1821
Maximum values	Uo = 12.6 V Io = 200 mA Ri = 68.5 Ω	170 nF 0.5 mH		Uo = 13.65 V Io = 200 mA Po = 690 mW
External capacitance		170 nF		170 nF
External inductance		0.5 mH		0.5 mH
Turn off delay [s]	0...25			–
Output	relay / change-over			analog
Switching voltage [V]	250 AC / 60 DC			–
Switching current [A]	4 AC / 0.5 DC			–
Switching power	cos φ > 0.7 / L/R < 200 ms			–
Current output [mA]	–			4...20 DC
Load resistance RL [Ω]	–			200...500
Ambient temperature [°C]	–20...+60			
Protection [EN 60529]	terminal IP 20 / housing IP 40			
Connection	terminal screws			



# Flow Sensors



## - Amplifier

### Series SEA

II (1) GD [Ex ia] IIC

**DC 24 V**  
**Relay output**  
**Analog output**

**Time delay on/off programmable**



Design	SEA 400 Ex-24	SEA 401 Ex-24	SEA 405 GA-Ex
<b>Dimensions</b>			
ID-No.	P10705	P10709	P11253
Type	SEA 400 Ex-24	SEA 401 Ex-24	SEA 405 GA-Ex
Supply voltage [V]	24 DC ±15%	24 DC ±15%	24 DC ±15%
Ex marking	II (1) GD [Ex ia] IIC	II (1) GD [Ex ia] IIC	II (1) GD [Ex ia] IIC
Certificate No.	TÜV 97 ATEX 1182X	TÜV 01 ATEX 1678X	TÜV 01 ATEX 1678X
Maximum values	$U_o = 13.65 \text{ V}$ $I_o = 200 \text{ mA}$ $R_i = 68.5 \Omega$ $P_o = 0.69 \text{ W}$ $150 \text{ nF}$ $0.87 \text{ mH}$	$U_o = 13.65 \text{ V}$ $I_o = 200 \text{ mA}$ $R_i = 68.5 \Omega$ $P_o = 0.69 \text{ W}$ $150 \text{ nF}$ $0.87 \text{ mH}$	$U_o = 13.65 \text{ V}$ $I_o = 200 \text{ mA}$ $R_i = 68.5 \Omega$ $P_o = 0.69 \text{ W}$ $150 \text{ nF}$ $0.87 \text{ mH}$
External capacitance			
External inductance			
Output 1 (relay/change over)	flow		analog 4...20 mA
Output 2 (relay/change over)	temperature   failure		–
Load $R_L$ [Ω]	–		200...500
Switching voltage [V]	30 AC / 36 DC		–
Switching current [A]	2		–
Switching power max.	60 VA / 50 W		–
Ambient temperature [°C]	-20...+60		-20...+60
Protection [EN 60529]	IP 20		IP 20

# Flow Sensors

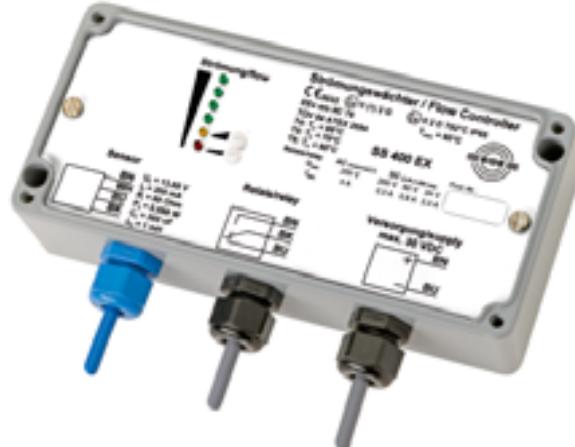


## - Amplifier • Zone 1

### Series SS

Dust II 2D IP 65 T92 °C  
 Gas II (1) 2G Ex em [ia] IIC T6

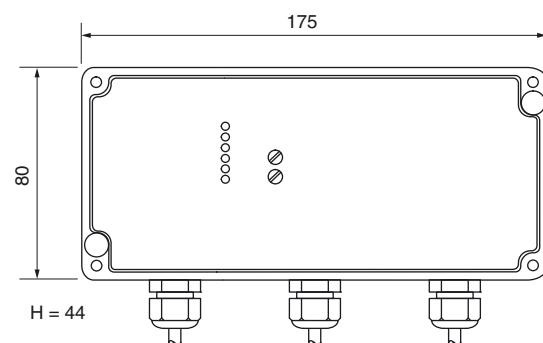
Installation in Zone 1/21  
 Adjustment in Zone 1/21



### Design

SS 400 Ex

### Dimensions



### ID-No.

P11292

### Type

SS 400 Ex-24

### Supply voltage [V]

24 DC ±15%

### Ex marking

II (1) 2G Ex em [ia] IIC T6 / II 2D IP 65 T92 °C

### Certificate No.

TÜV 04 ATEX 2554

### Ambient temperature [°C] for temperature classes

T6 : 60

T5 : 70

T4 : 85

### Maximum values

$U_o = 13.65 \text{ V}$

$I_o = 200 \text{ mA}$

$P_o = 688 \text{ mW}$

### External capacitance $C_o$

IIC: 360 nF

### External inductance $L_o$

IIC: 1 mH

IIA: 3000 nF

IIA: 10 mH

### Output relay

increased safety

intrinsically safe

### Switching voltage [V]

250 AC

250 DC

60 DC

24 DC

Ex ib IIC 30 V

### Switching current [A]

2 AC

0.3 DC

0.8 DC

2 DC

IIC: 0.1 DC

IIB: 0.25 DC

IIA: 0.34 DC

### Switching power

$\cos \varphi \geq 0.7 / L/R \leq 200 \text{ ms}$

### Ambient temperature [°C]

-20...+60

### Protection [EN 60529]

IP 65

### Connection

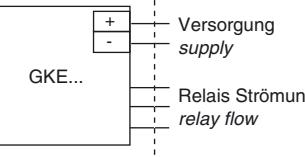
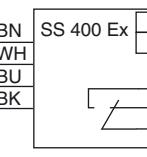
sensor: 2 m PUR-cable,  
 blue, 4x0.25 mm<sup>2</sup>

relay / supply: 2 m PVC-cable  
 3x0.5 mm<sup>2</sup>, 2x0.5 mm<sup>2</sup>

### Zone 0/20



### Zone 1/21



### Accessories

housing for screw terminals series GK..., see page 1.76

## - Amplifier unit • Zone 1

### Series SSAE

### Amplifier unit dust + Gas

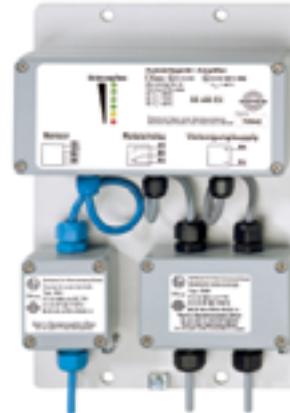
For flow sensors in Zone 0/20

For air flow sensors in Zone 0/20

Adjustment and display in Zone 1/21

Installation and wiring in Zone 1/21

Protective housing with inspection glass



Design	Amplifier unit SSAE		Protective housing GAM																								
Dimensions																											
ID-No.	P11302		Z01184																								
Type	SSAE 400		GAM 2030																								
Ex marking dust	II 2D IP 65 T 92 °C																										
gas	II (1) 2G Ex em [ia] IIC T6																										
Certificate No.	TÜV 04 ATEX																										
Components of amplifier unit																											
Amplifier	Typ SS 400 Ex-24																										
Technical data	data sheet dust-Ex																										
Supply voltage [V]	24 DC																										
Ex marking dust	II 2D IP 65 T 92 °C																										
gas	II (1) 2G Ex em [ia] IIC T6																										
Certificate No.	TÜV 04 ATEX 2554																										
Connection box sensors	Type GKI 60		Protective housing overview																								
Technical data	data sheet dust-Ex		<table border="1"> <thead> <tr> <th>Type</th><th>ID-No.</th><th>A</th><th>B</th><th>C</th><th>D</th></tr> </thead> <tbody> <tr> <td>GAM 1530</td><td>Z01183</td><td>150</td><td>300</td><td>110</td><td>320</td></tr> <tr> <td>GAM 2030</td><td>Z01184</td><td>200</td><td>300</td><td>160</td><td>320</td></tr> <tr> <td>GAM 3030</td><td>Z01185</td><td>300</td><td>300</td><td>260</td><td>320</td></tr> </tbody> </table>	Type	ID-No.	A	B	C	D	GAM 1530	Z01183	150	300	110	320	GAM 2030	Z01184	200	300	160	320	GAM 3030	Z01185	300	300	260	320
Type	ID-No.	A	B	C	D																						
GAM 1530	Z01183	150	300	110	320																						
GAM 2030	Z01184	200	300	160	320																						
GAM 3030	Z01185	300	300	260	320																						
Ex marking dust	II 2D IP 65 T 75 °C																										
gas	II 2G Ex ia IIC T6																										
Certificate No.	BVS 05 ATEX E022 X																										
Connection box current output	Type GKE 100																										
Technical data	data sheet dust-Ex																										
Ex marking dust	II 2D IP 65 T 75 °C																										
gas	II 2G Ex e II T6																										
Protection [EN 60529]	IP 65		IP 66																								
Housing material	aluminium		sheet steel case, lacquered																								
Cable diameter [mm]	4-8		4-8																								

#### Notice:

The components of the amplifier unit SSAE 400 are mounted on an aluminium plate ready for connection and can be installed without a protective housing within Zone 1/21. The supply cables must be laid in increased safety. A suitable protective housing (GAM 2030 type) can be included in the delivery as an accessory. The mounting plate is designed to fit precisely.

## for screw terminals

### Series GK...

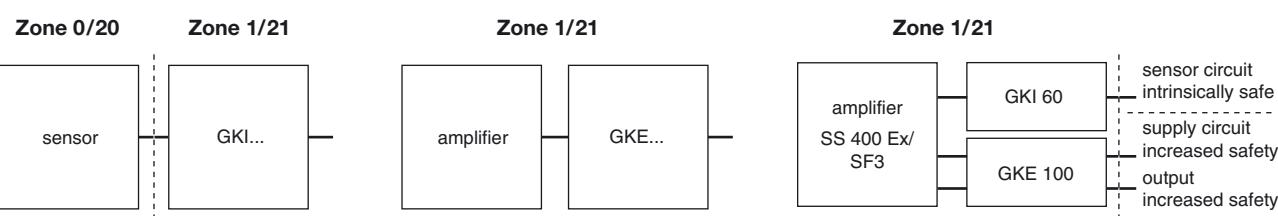
- II 2G Ex e II T6**
- II 2G Ex ia IIC T6**
- II 2G Ex e [ia] IIC T6**
- II 2D IP65 T75 °C**

**For the connection of supply and signal lines in Zone 1/21**



Design	GK...				
Dimensions					
ID-No.	Z01168	Z01169	Z01170	Z01171	Z01172
Type	GKE 60	GKE 100	GKI 60	GKI 100	GKEI 100
Amount of terminals	4	8	4	8	4 Ex e + 4 Ex ia
Dimensions [mm]	58x64	98x64	58x64	98x64	98x64
Electric circuits	increased safety				
Ex marking	II 2G Ex e II T6 II 2D IP65 T75 °C				
Certificate No.	BVS 05 ATEX E022 X				
Ambient temperature [°C]	-20...+70				
für temperature classes [°C]	T4, T5, T6 : 70				
Rated voltage [V]	275				
Rated current [A]	2				
Cross section wires	single wire multistrand				
	0.5...2.5 mm <sup>2</sup> 0.5...1.5 mm <sup>2</sup>				
Cable diameter [mm]	4...8				
Housing material	aluminium				
Protection [EN 60529]	IP 65				
Connection	terminal space				

The housing for screw terminals type GK... is designed for the connection of intrinsically safe and/or non-intrinsically safe circuits in explosion-hazardous areas of category 2 (Zone 1 and 21).



## - Lightning protection

### II 2 (1) G Ex ia IIC T4 Zone 0

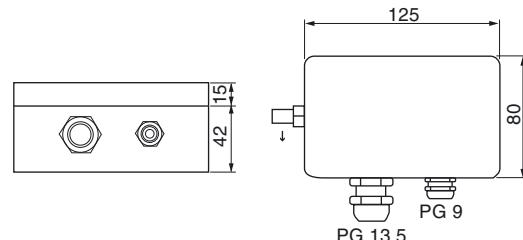
The lightning protection SBGX 01 is placed between the sensor and the amplifier.  
Lightning overvoltage is discharged to earth.



#### Design

**SBGX 01**

#### Dimensions



**ID-No.**

**Z01007**

**Type**

**SBGX 01**

**Ex marking**

**II 2 (1) G Ex ia IIC T4**

**Certificate No.**

**TÜV 03 ATEX 2073**

**Ambient temperature [°C]**

**-20...+120**

**for T-classes**

**T4 : 120**

**Maximum values**

**Ui = 45 V**

**Il = 3.3 A**

**Pi = 1.3 W**

**Ci = negligibly small**

**Li = negligibly small**

**sluminium**

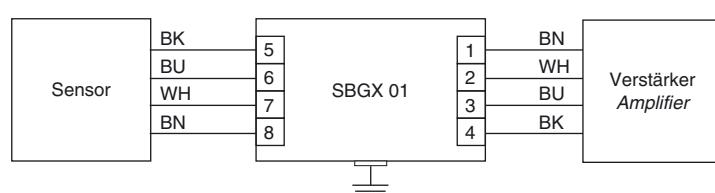
**Housing material**

**IP 67**

**Protection [EN 60529]**

**terminal space**

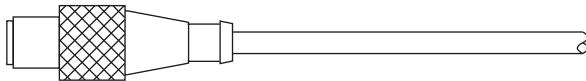
**Connection**



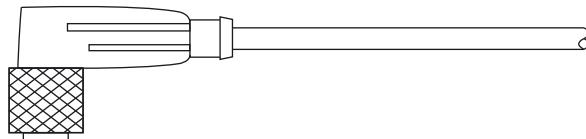
## Accessories

### M12 connector

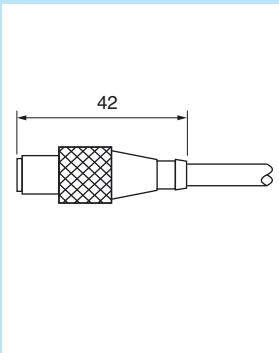
System SL



**Finished cable plug housing**  
**Self locking screw plug**  
**Protection IP 67**

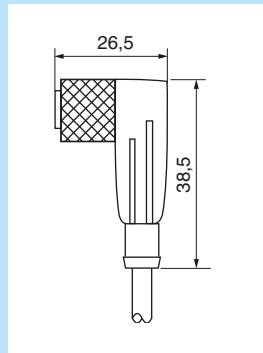


**Cable plug housing straight**



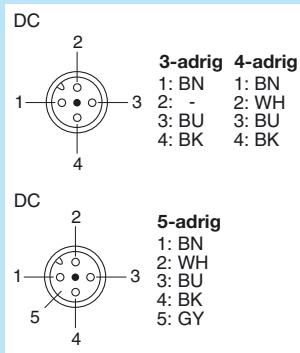
**SLG...**

**Cable plug housing angular**



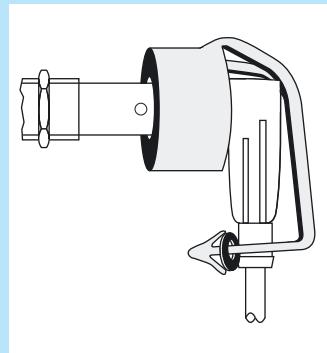
**SLW...**

**Pin-assignment**



**DC**

**Plug-lock**



**PL-M12**

**TYPE      ID-NO.      DESIGN**

SLG 3-2	Z01076	Cable plug housing M12x1 DC, straight	2 m PVC-cable 3x0.34 mm <sup>2</sup>
SLG 3-5	Z01077	Cable plug housing M12x1 DC, straight	5 m PVC-cable 3x0.34 mm <sup>2</sup>
SLW 3-2	Z01078	Cable plug housing M12x1 DC, angular	2 m PVC-cable 3x0.34 mm <sup>2</sup>
SLW 3-5	Z01079	Cable plug housing M12x1 DC, angular	5 m PVC-cable 3x0.34 mm <sup>2</sup>
SLW 3-2-LED	Z00052	Cable plug housing M12x1 DC, angular	2 m PVC-cable 3x0.34 mm <sup>2</sup> PNP with LED
SLG 4-2	Z00445	Cable plug housing M12x1 DC, straight	2 m PVC-cable 4x0.25 mm <sup>2</sup>
SLG 4-5	Z00449	Cable plug housing M12x1 DC, straight	5 m PVC-cable 4x0.25 mm <sup>2</sup>
SLW 4-2	Z00446	Cable plug housing M12x1 DC, angular	2 m PVC-cable 4x0.25 mm <sup>2</sup>
SLW 4-5	Z00450	Cable plug housing M12x1 DC, angular	5 m PVC-cable 4x0.25 mm <sup>2</sup>
SLW 4-2-LED	Z01157	Cable plug housing M12x1 DC, angular	2 m PVC-cable 4x0.25 mm <sup>2</sup> PNP with LED
SLG 5-2	Z01150	Cable plug housing M12x1 DC, straight	2 m PVC-cable 5x0.34 mm <sup>2</sup>
SLW 5-2	Z01151	Cable plug housing M12x1 DC, angular	2 m PVC-cable 5x0.34 mm <sup>2</sup>
PL-M12	Z01182	Plug-lock for sensors in Ex areas	

**TECHNICAL DATA**

Protection	IP 67	Supply voltage	250 VAC / 300 VDC
Contact resistance	$\leq 5 \text{ m}\Omega$	Insulation resistance	$>10^9 \Omega$
Switching current	4 A (CSA=3 A)	Testing voltage	2.0 KV eff.
Temperature range	-25...+80 °C		

**Note**

Sensors with NC output are connected to 4 pole cable plug housings. In this case, the break output is connected to the white lead (connection 2).

## Accessories

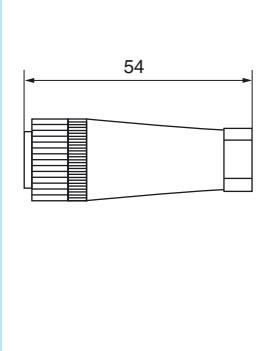
### M12 connector

#### System SB

**Cable plug user-assembled**  
**Great variety of cables**  
**Protection IP 67**

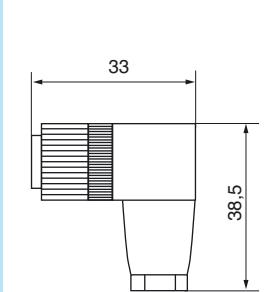


**Cable plug housing  
straight**

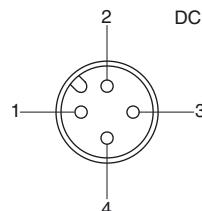


**SBG...**

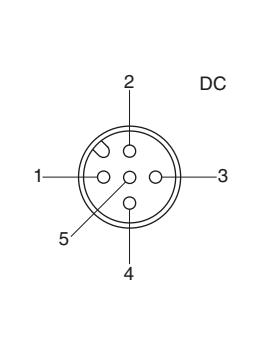
**Cable plug housing  
angular**



**SBW...**



**SBG.../SBW...**



**SBG 5.../SBW 5...**

#### **TYPE      ID-NO.      DESIGN**

SBG-DC	Z01060	DC-Cable plug housing M12x1, straight	4-pol	user assembled	30 VDC, 3 A
SBW-DC	Z00038	DC-Cable plug housing M12x1, angular	4-pol	user assembled	30 VDC, 3 A
SBG 5-DC	Z01146	DC-Cable plug housing M12x1, straight	5-pol	user assembled	30 VDC, 1 A
SBW 5-DC	Z01147	DC-Cable plug housing M12x1, angular	5-pol	user assembled	30 VDC, 1 A

#### **PREFERRED CABLE**

PVC 205	Z01061	PVC-cable 2x0.5 mm <sup>2</sup>	Lead colour coding: BN/BU
PVC 205B	Z01062	PVC-cable 2x0.5 mm <sup>2</sup> , blue cable covering	Lead colour coding: BN/BU
PVC 305	Z01063	PVC-cable 3x0.5 mm <sup>2</sup>	Lead colour coding: BN/BU/BK
PVC 434	Z01066	PVC-cable 4x0.34 mm <sup>2</sup>	Lead colour coding: BN/BU/BK/WH
PVC 405	Z01067	PVC-cable 4x0.5 mm <sup>2</sup>	Lead colour coding: BN/BU/BK/WH
PVC 505	Z01116	PVC-cable 5x0.5 mm <sup>2</sup>	Lead colour coding: BN/BU/BK/WH/GY
PUR 425S	Z01069	PUR-cable 4x0.25 mm <sup>2</sup> , shielded	Lead colour coding: BN/BU/BK/WH
PUR 425BS	Z01070	PUR-cable 4x0.25 mm <sup>2</sup> , shielded, blue cable covering	Lead colour coding: BN/BU/BK/WH
	Z01074	Finishing of cable plug housing	
	Z01075	Finishing of cable plug housing and cable extremity	

#### **Note**

Different cables on request.

Code: BK = black BN = brown BU = blue GN = green YE = yellow GY = grey PK = pink WH = white

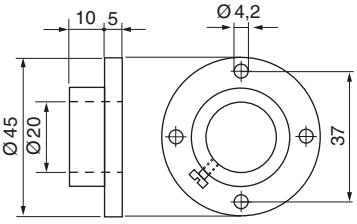
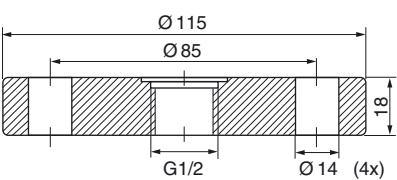
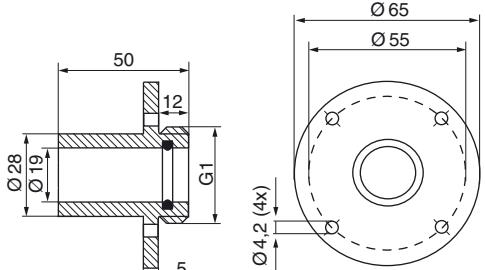
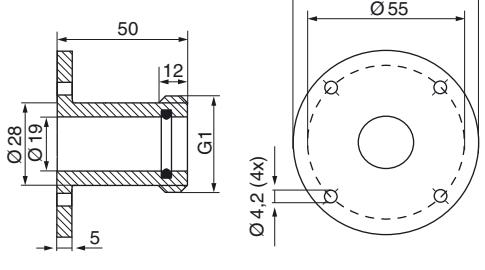
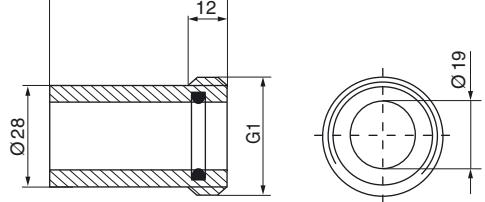
## Accessories • cable

TYPE	ID-NO.	MATERIAL/SHEAT	$\varnothing_A$ [mm]*	WIRE SPECIFICATION COLOUR
PVC205	Z01061	PVC, grey	5.2	2x0.5 mm <sup>2</sup> BU, BN
PVC205B	Z01062	PVC, blue	4.4	2x0.5 mm <sup>2</sup> BU, BN
PVC275	Z01086	PVC, grey	6.0	2x0.75 mm <sup>2</sup> BU, BN
PVC275BS	Z01108	PVC, blue	6.3	2x0.75 mm <sup>2</sup> shielded numbered cable
PVC334	Z01109	PVC, grey	4.5	3x0.34 mm <sup>2</sup> BU, BN, BK
PVC305E	Z01064	PVC, grey	5.2	3x0.5 mm <sup>2</sup> BU, BN, GN/YE
PVC305	Z01063	PVC, grey	5.2	3x0.5 mm <sup>2</sup> BU, BN, BK
PVC305B	Z01167	PVC, blue	5.2	3x0.5 mm <sup>2</sup> BU, BN, BK
PVC375	Z01065	PVC, grey	6.0	3x0.75 mm <sup>2</sup> numbered cable
PVC375E	Z01111	PVC, grey	6.0	3x0.75 mm <sup>2</sup> BU, BN,GN/YE
PVC425	Z01110	PVC, grey	4.3	4x0.25 mm <sup>2</sup> BU, BN, BK, WH
PVC434	Z01066	PVC, grey	4.5	4x0.34 mm <sup>2</sup> BU, BN, BK, WH
PVC405	Z01067	PVC, grey	5.5	4x0.5 mm <sup>2</sup> BU, BN, BK, WH
PVC475E	Z01113	PVC, grey	6.5	4x0.75 mm <sup>2</sup> BU, BN, BK, GN/YE
PVC475BS	Z01114	PVC, blue	7.3	4x0.75 mm <sup>2</sup> shielded numbered cable
PVC505	Z01116	PVC, grey	5.8	5x0.5 mm <sup>2</sup> BU, BN, WH, BK, GY
PVC705	Z01117	PVC, grey	6.6	7x0.5 mm <sup>2</sup> BU, BN, WH, GN/YE, GY, PK
PUR334	Z01156	PUR, grey	5.0	3x0.34 mm <sup>2</sup> BU, BN, BK
PUR375	Z01068	PUR, black	6.0	3x0.75 mm <sup>2</sup> -40°C BU, BN, BK
PUR425S	Z01069	PUR, grey	5.0	4x0.25 mm <sup>2</sup> shielded BU, BN, WH, BK
PUR425BS	Z01070	PUR, blue	5.0	4x0.25 mm <sup>2</sup> shielded BU, BN, WH, BK
PUR405	Z01112	PUR, black	5.0	4x0.5 mm <sup>2</sup> BU, BN, WH, BK
PUR405BS	Z01173	PUR, blue	6.2	4x0.5 mm <sup>2</sup> shielded BU, BN, WH, BK
PUR475SE	Z01118	PUR, grey	9.0	4x0.75 mm <sup>2</sup> shielded numbered cable
PUR410E	Z01119	PUR, orange	8.0	4x1.0 mm <sup>2</sup> BU, BN, BK, GN/YE
FEP375S	Z01126	FEP, red	5.0	3x0.75 mm <sup>2</sup> shielded BU, BN, BK
FEP334	Z01071	FEP, red	3.8	3x0.34 mm <sup>2</sup> BU, BN, BK
FEP425S	Z01073	FEP, red	4.1	4x0.25 mm <sup>2</sup> shielded BU, BN, BK, WH
FEP425	Z01072	FEP, red	3.7	4x0.25 mm <sup>2</sup> BU, BN, BK, WH
FEP425BS	Z01125	FEP, blue	4.1	4x0.25 mm <sup>2</sup> shielded BU, BN, BK, WH
FEP375	Z01165	FEP, red	4.2	3x0.75 mm <sup>2</sup> BU, BN, GN/YE
Silikon375E	Z01121	Silicone, red	6.0	3x0.75 mm <sup>2</sup> BU, BN, GN/YE
Silikon475E	Z01122	Silicone, red	6.3	4x0.75 mm <sup>2</sup> BU, BN, BK, GN/YE
Silikon475SE	Z01115	Silicone, red	8.8	4x0.75 mm <sup>2</sup> shielded BU, BN, BK, GN/YE
Silikon305	Z01143	Silicone, red	5.5	3x0.5 mm <sup>2</sup> BU, BN, BK
PVC705SE	Z01123	PVC-transparent	9.2	7x0.5 mm <sup>2</sup> shielded numbered cable, GN/YE

\*Tolerance of diameter ±0,4 mm

Code: BK = black BN = brown BU = blue GN = green YE = yellow GY = grey PK = pink WH = white

## Accessories

TYPE	ID-NO.	DIMENSIONS	DESIGN
Flange - Ø 20	Z01106		Plastic - flange with drilled hole Ø 20 mm  for sensors type LN 520
Flange DN25/PN40	Z01001		Flange AISI 316 Ti (1.4571) EN 1092-1/05 A (DIN 2527) with central thread G1/2  for sensors type ST... with G1/2
A501	Z01033		Thread sleeve of brass, nickel-plated L=50 mm, G1  for sensors type LN...
A502	Z01034		Thread sleeve of brass, nickel-plated L=50 mm, G1  for sensors type LN...
A503	Z01035		Welding sleeve of FE 360 B (1.0037), L=50 mm, G1  for sensors type LN...

## Accessories

TYPE	ID-NO.	DIMENSIONS	DESIGN
SIA G1/4 - 1/4 - 1/4	Z01018		<p>Adapter for G1/4-sensors with G1/4-pipe connections</p> <p>Material: AISI 316 Ti Sensors: STK 412...</p> <p>Massflow down to 10 ml/min</p>
SIA G1/2 - 1/4 - 1/4	Z01107		<p>Adapter for G1/2-sensors with G1/4-pipe connections</p> <p>Material: AISI 316 Ti Sensors: STK 421...</p> <p>Massflow down to 10 ml/min</p>
SDA M16 - G1/2	Z01017		<p>Transition piece for inline-sensors SD... to G1/2-female thread</p> <p>Material: AISI 316 Ti</p>
SDA M16 - G3/4	Z01028		<p>Transition piece for inline-sensors SD... to G3/4-female thread</p> <p>Material: AISI 316 Ti</p>
SDA G1/4-Ø10-L050	Z01175		<p>Adapter G1/4 for flow controller inline-digital display SDN 5.../1..., SDV 652..., SDI 852/1...</p>
SDA G1/2-Ø18-L068	Z01176		<p>Adapter G1/2 for flow controller inline-digital display SDN 552/3...</p>

## A selection

### Flow sensors

- Electronical monitoring of flow
- Lubrication monitoring
- Measuring range 1 ml/min...100 l/min
- Detection range 1...300 cm/s
- Reaction time 0.5 s



### Level sensors

- For level monitoring -230...+230 °C
- Steam proof at a pressure of up to 30 bar
- For hot motor oil
- For liquid nitrogen
- For chemically aggressive media



### Ultrasonic

- Switching distance up to 5000 mm
- Level monitoring
- Watertight housing
- Teach-in functions



### Pressure sensors

- Compact model with digital display
- Monitoring in pipes and containers
- Pressure up to 16 bar
- Level up to 10 m ( $\pm 1$  cm)
- Programmable



### Temperature sensors

- Compact model with digital display
- Monitoring in pipes and containers
- Temperature -40...+120 °C ( $\pm 0,3$  °C)
- Pressure up to 100 bar
- Multi use output NO/NC + analog



### Infrared detectors

- Measurement of temperature
- Monitoring of hot media
- Position control





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